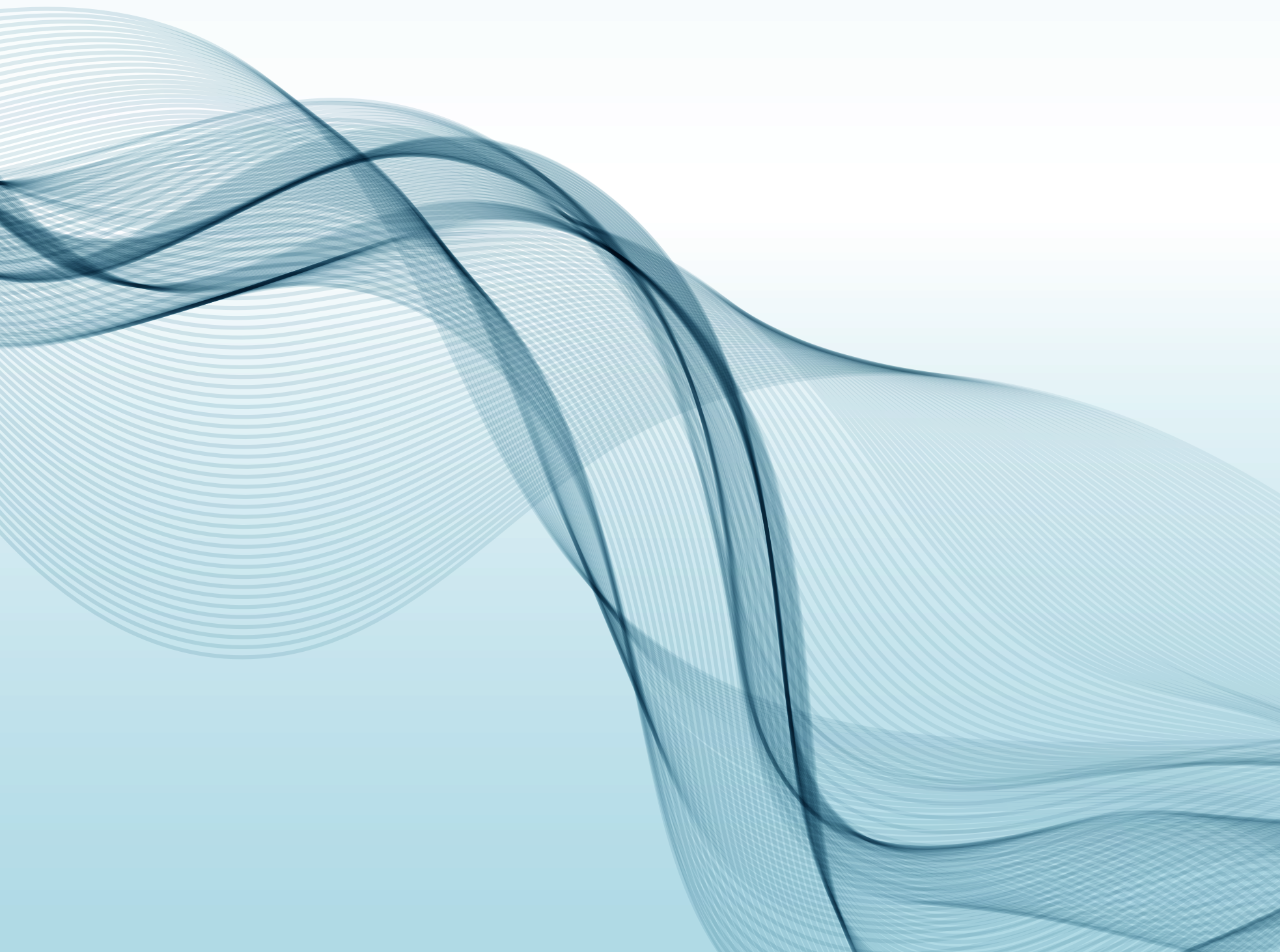


SANYLEG[®]

PASSION FOR COMPRESSION



“Passion means you can put up with disappointments and giving things up that ambition alone could never justify.”

Enzo Ferrari

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WHO WE ARE

The story of Sanyleg

Over the past 30 years, Sanyleg has evolved into a **highly specialized manufacturer of compression stockings**, demonstrating continuous innovation and commitment to wellness.

The story of Sanyleg began with an entrepreneurial idea of Alberto Ghelfi who, with his wife, using only his own resources, founded Mimosa Srl, a company determined to distinguish itself in the medical hosiery sector. However, in 2006, fate hit Alberto Ghelfi hard with the sudden disappearance of his wife. Nevertheless, under his tenacious leadership, the company continued to reaffirm its mission and, in 2014, took the name Sanyleg Srl. Since then, the renewed company has continued its commitment to operating in the medical and sports compression hosiery market.

Through unwavering dedication to quality and meticulous attention to detail, Sanyleg bolstered its production capabilities and solidified its global market presence.

Presently, the company channels its investments into cutting-edge materials and innovative manufacturing technologies, perpetuating its legacy of quality and industry leadership.

*Learn more
about Sanyleg:*





WHO WE ARE

Production capacity

We offer a large production capacity of stockings to satisfy any request from our customers.

Sanyleg operates approximately 170 knitting machines around the clock, providing a production capacity that allows for exceptional flexibility and short lead times.

In addition to our advanced manufacturing capabilities, we boast a well-stocked warehouse. We ensure an efficient and organized inventory system, guaranteeing optimal inventory management and prompt product availability. This robust infrastructure supports our commitment to meeting our customers' needs swiftly and reliably.

5,000+

Sqm of
production
area

170+

Knitting machines

45

Export countries
worldwide

20,000+

Production
capacity of medical
stocking per day

WHO WE ARE

Our aim of excellence and high quality

We leverage advanced technology and ongoing research offering top-quality products at competitive prices.

The factory, located in Castel Goffredo in the province of Mantua in northern Italy, covers an expansive area of 5,000 square meters, including 500 square meters dedicated to administrative offices. Within the production hall, we maintain a constant temperature of 25 degrees Celsius and 65% humidity. This precise control is crucial to preserving the characteristics of the yarns, ensuring the superior quality of our finished products.

Our commitment has always been to provide our customers not only with the agreed-upon items but also to exceed their expectations with efficiency, dynamism and punctuality.

We are an Italian company dedicated to upholding the tradition and excellence of Made in Italy. This allows us to guarantee not only the highest quality of our products but also to support the Italian industry and promote the prestige of our country on the international stage.

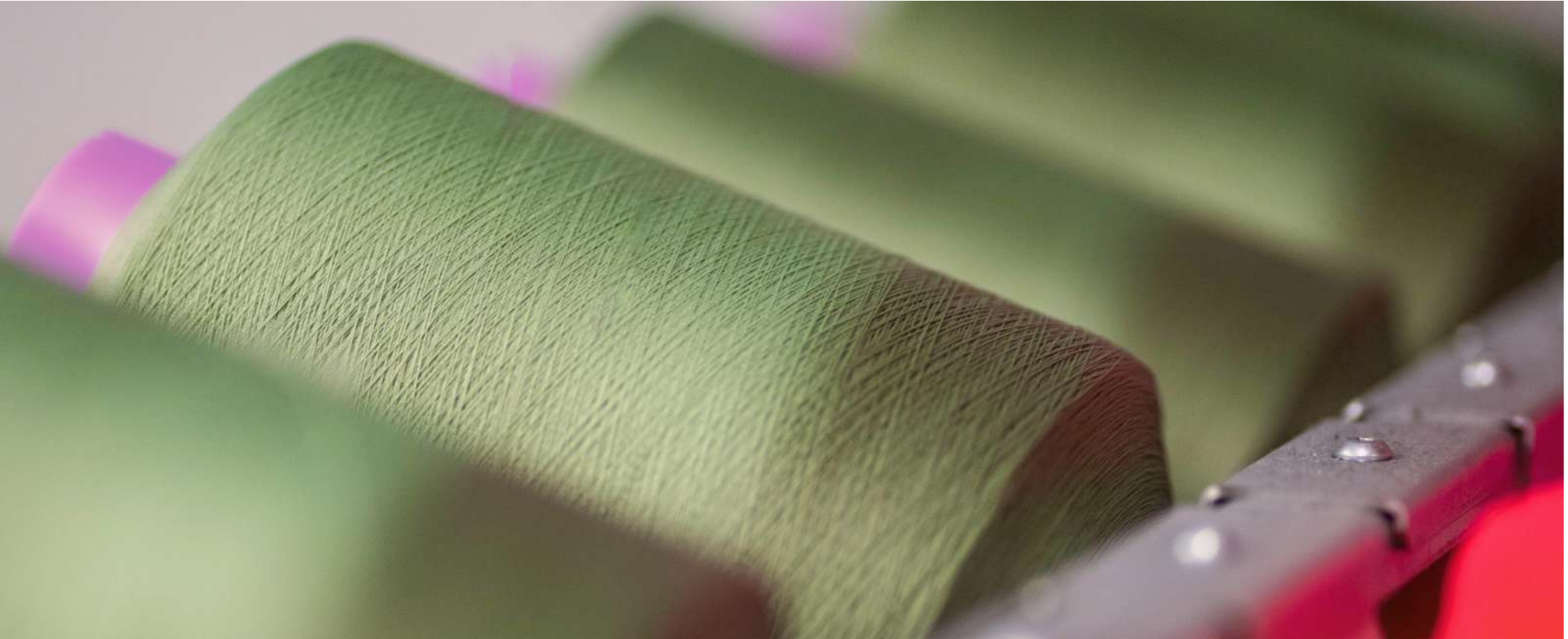


WHO WE ARE

Our mission

Technology, comfort and customization.

Our mission is to provide our commercial partners with high-quality medical and sports socks, using cutting-edge technologies and premium materials supplied by the best yarn manufacturers in Europe. We are committed to ensuring durable and comfortable products tailored to the specific needs of our customers and end consumers.

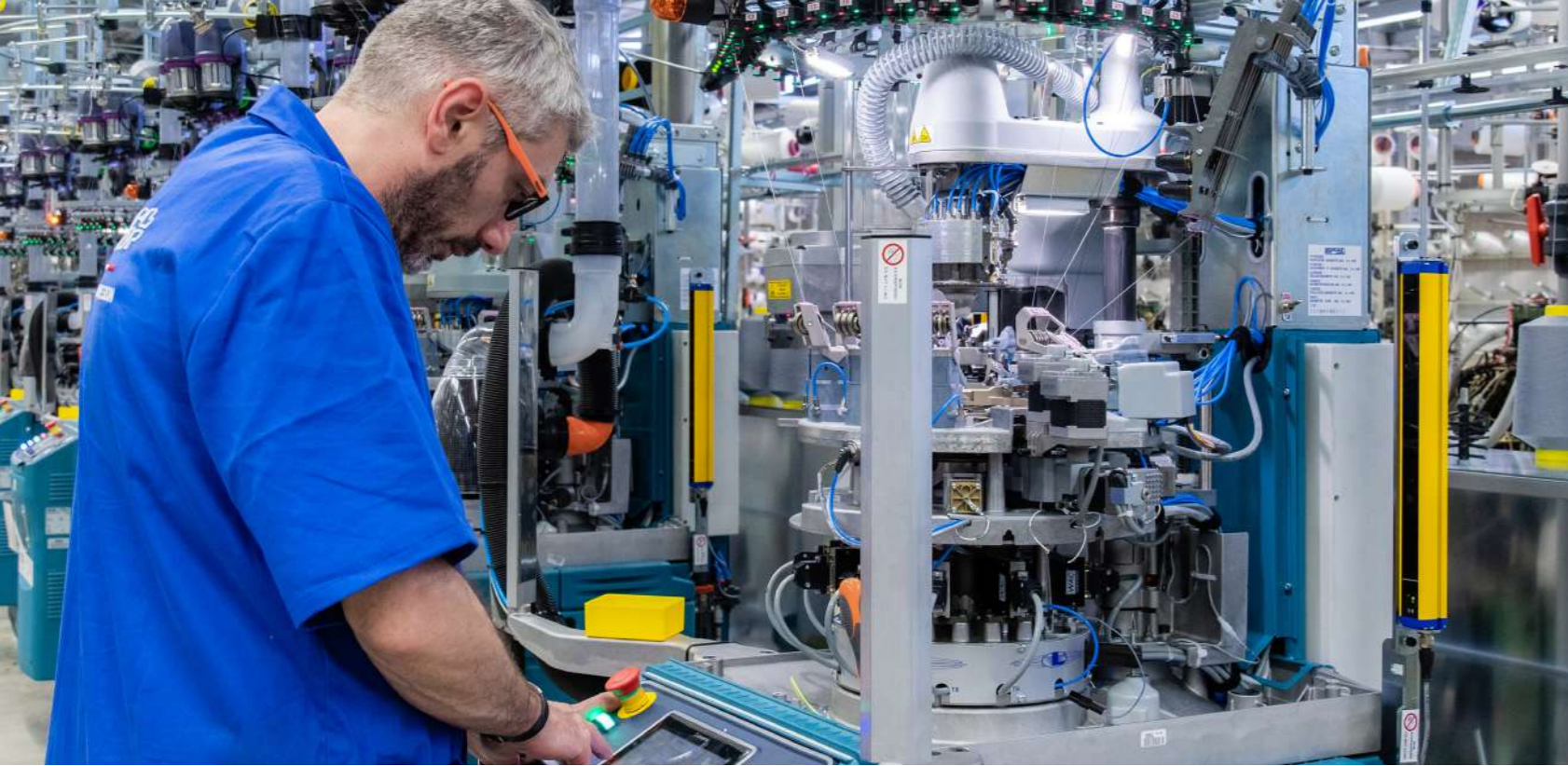


WHO WE ARE

Our vision

Innovation, sustainability and customer satisfaction.

We aim to be a benchmark for innovation and sustainability, developing innovative solutions that respect the environment, people, and consumers' health. Furthermore, we strive to strengthen our relationships with customers by offering speed and flexibility in responding to their needs, and creating added value through talent and creativity, ensuring maximum satisfaction for our commercial partners.



WHO WE ARE

Our team

Thanks to a team with decades of experience, Sanyleg consistently meets customers' expectations.

We foster the advancement of our team's skills through innovation, training, and individual involvement, cultivating a culture of mutual growth and shared interest. Committed to upholding the highest safety standards for our staff, we ensure their well-being while conveying assurance and professionalism to our customers.

40+

People

4

Departments

30+

Years of experiences

OUR SERVICE

Private Label and OEM service

Partnering with Sanyleg means receiving end-to-end support, from innovative product design to final packaging and shipping.

At Sanyleg, the private label service goes beyond production; it represents a commitment to empowering brands, shaping their identity, and helping them stand out in the market. Collaborating with Sanyleg means partnering with a reliable and dedicated ally.

From design to production, a comprehensive and personalized service is provided, with meticulous attention to detail at every stage. With a wealth of industry experience, the team offers expert guidance and support to ensure that each product aligns with a brand's unique vision.

Furthermore, we operate as an Original Equipment Manufacturer (OEM), leveraging our extensive expertise and specialized resources to tailor projects according to specific requirements, from individual components to complete production processes.



**WE ARE ONE OF THE
BIGGEST WORLDWIDE
PRIVATE LABEL
MANUFACTURER**

OUR SERVICE

100% Made in Italy

Every product proudly bears the mark of Italian excellence, from design to delivery.

Sanyleg's objective is always to meet its customers' expectations without fail. Sanyleg customers can always expect excellent service and high-quality products, produced with respect for people and the environment. With a stable financial base, we invest in modern technology, research, and constant development to ensure customer satisfaction.

We are proud to offer a fully integrated service, managing every step from concept to final product delivery with our expert team in Italy. The commitment to Italian craftsmanship is evident in every pair of socks and sports items we produce. Manufactured exclusively in Italy, each stage of production adheres to the highest quality standards, ensuring consistent performance and lasting comfort.

From production to quality control, the 100% Made in Italy mark proudly signifies Sanyleg's unwavering promise of excellence. We meticulously select yarns, collaborating with esteemed suppliers in Italy, Germany, and Switzerland to ensure the use of only the finest raw materials.



OUR SERVICE

Export and foreign markets

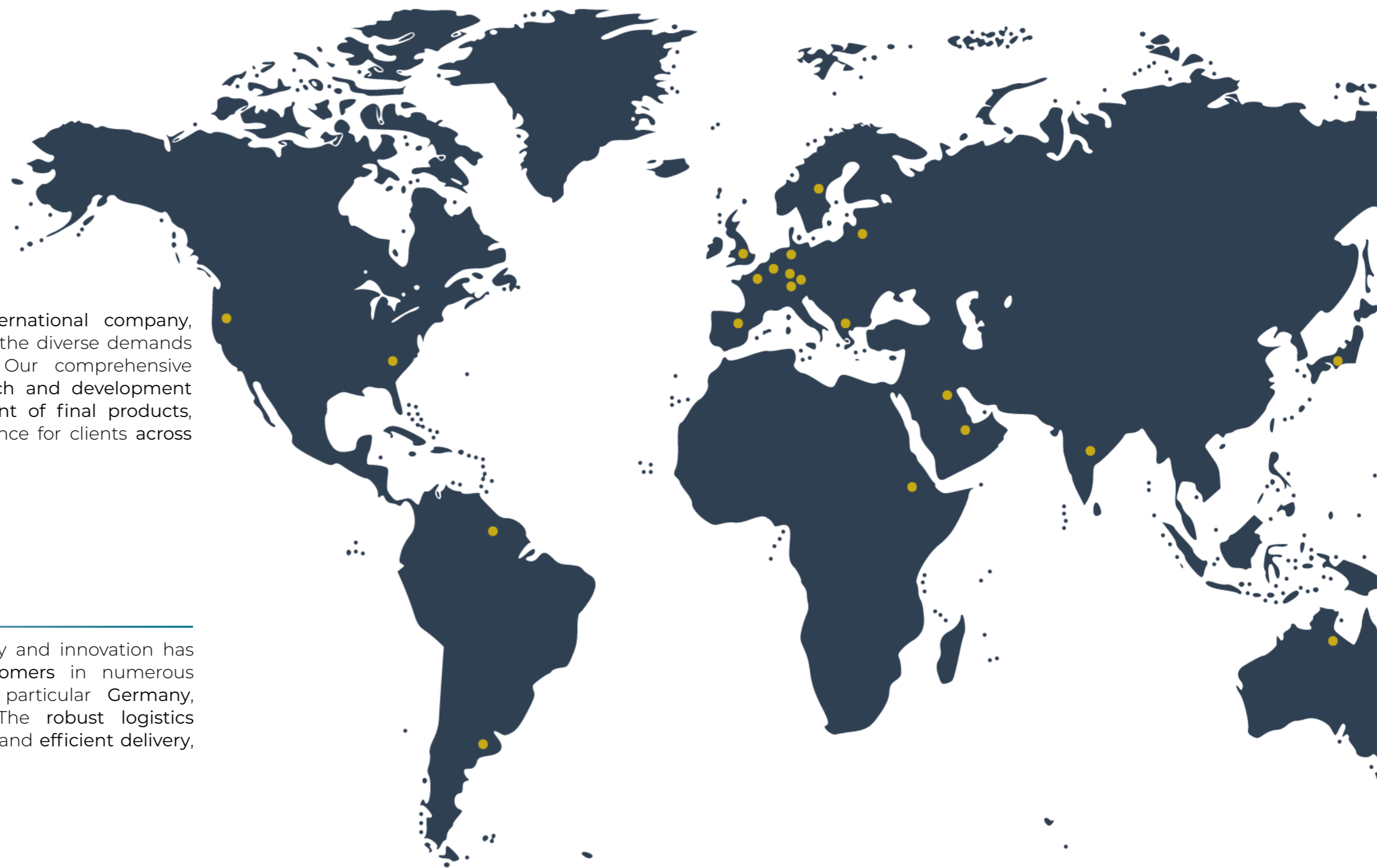
Sanyleg exports medical and sports articles from Italy to all over the world.

We stand as a truly international company, adeptly organized to meet the diverse demands of customers worldwide. Our comprehensive service spans from research and development to packaging and shipment of final products, ensuring a smooth experience for clients across the globe.



EXPORT RATE

Our commitment to quality and innovation has earned the trust of customers in numerous international markets, in particular Germany, Scandinavia and Japan. The robust logistics network guarantees timely and efficient delivery, regardless of location.



COMPETENCIES

Research and development



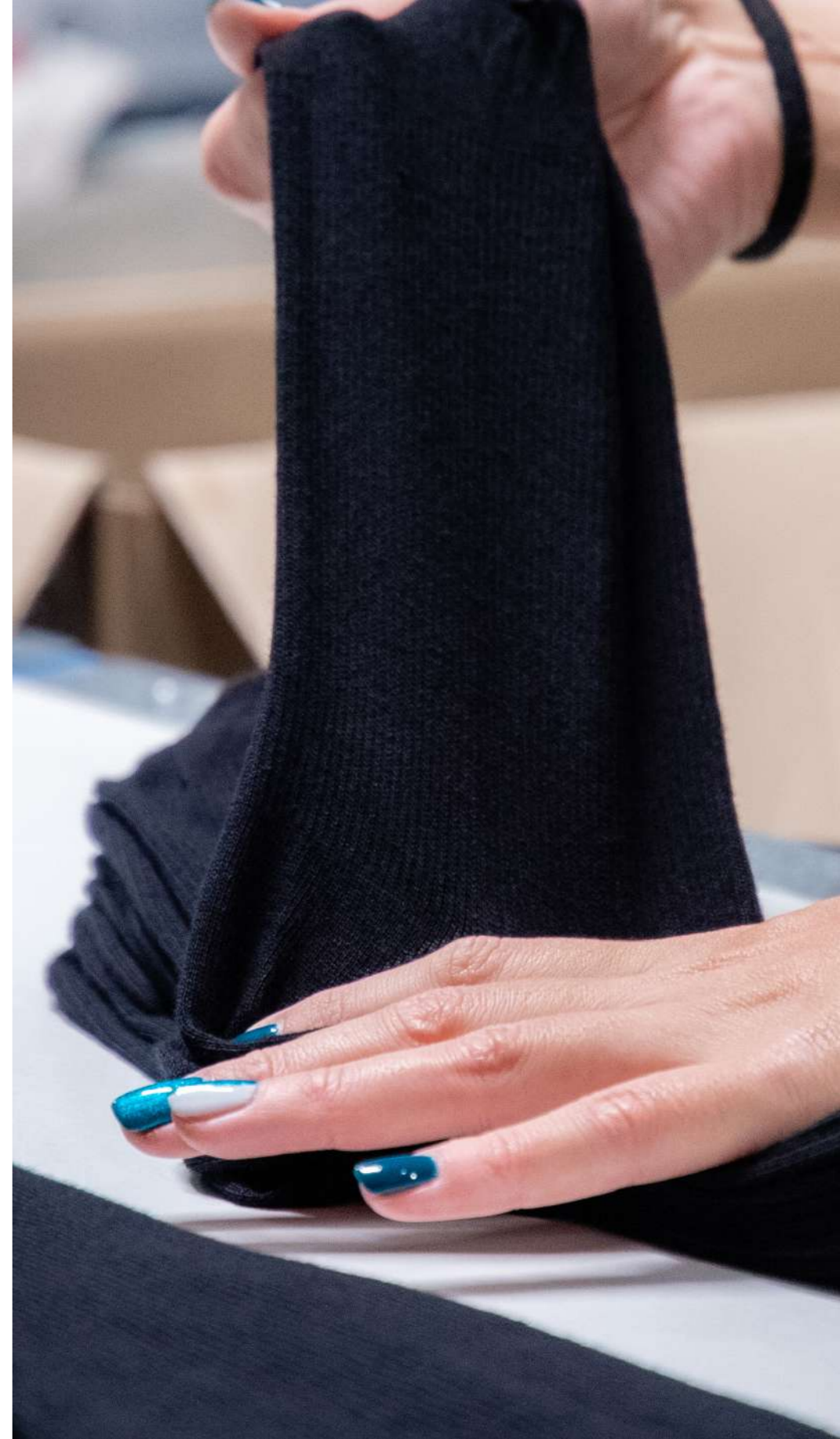
Advanced testing ensures optimal compression levels, securing the therapeutic effectiveness of Sanyleg's medical socks.

We are dedicated to the continuous development of new products. Integrating the latest findings in compression therapy, we use innovative materials in our development process. Close collaboration with leading yarn manufacturers ensures that we have access to the latest innovations in the industry, enabling us to offer products of the highest quality.

The company boasts a well-equipped laboratory where professional compression tests are conducted, which are essential for ensuring the effectiveness of medical socks in treating venous conditions. Notably, the Salzmänn Professional tester is a valuable resource to ensure the correct medical compression level in each product.



MORE THAN 150 ITEMS IN CUSTOM PRODUCTION



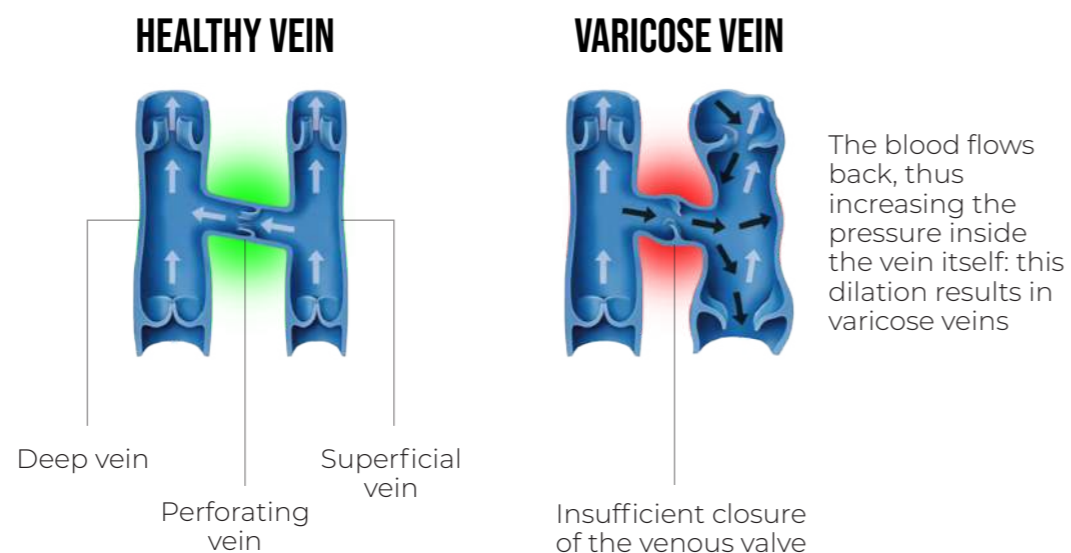
COMPETENCIES

Medical compression

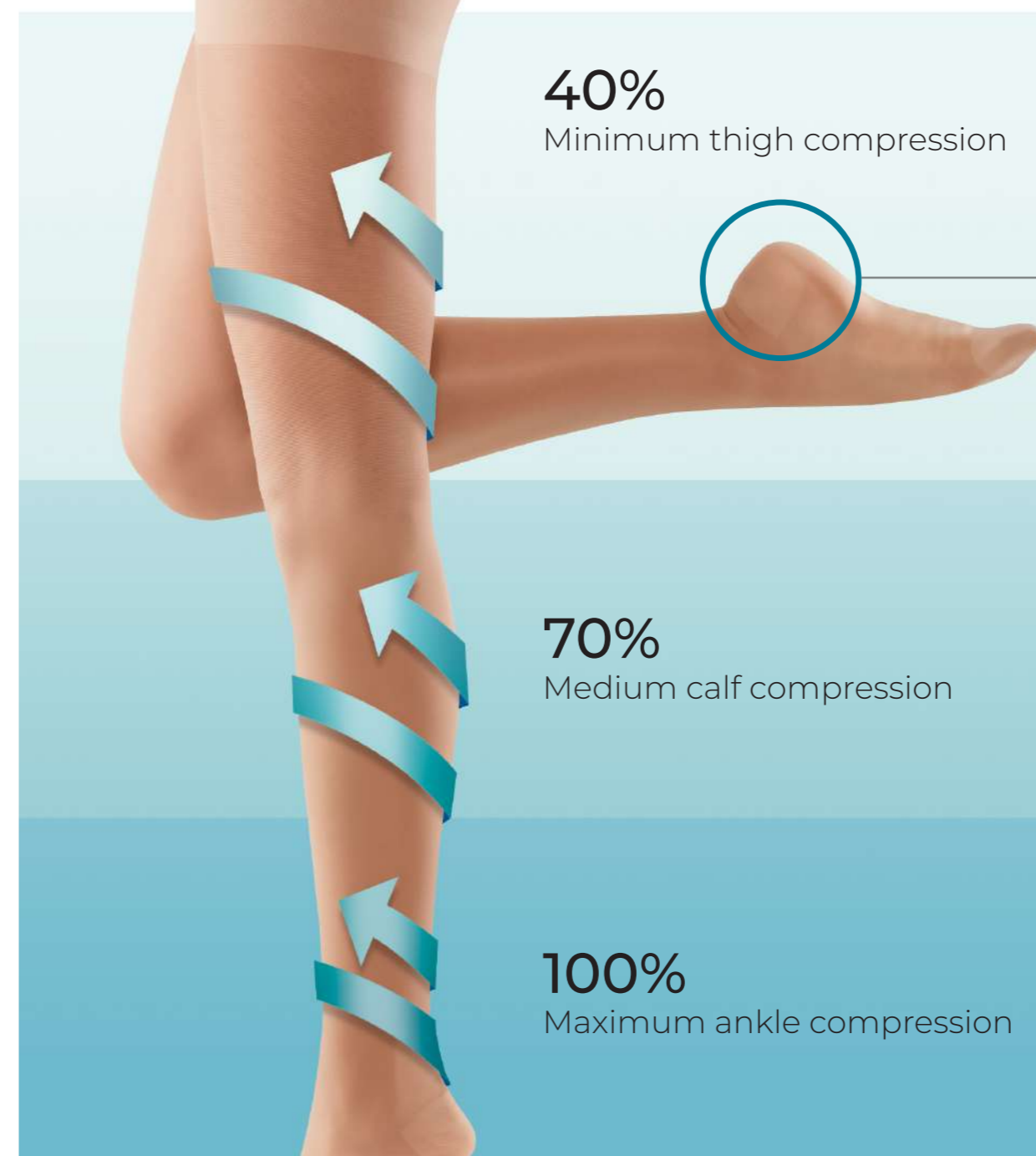
Precision and comfort in every stitch, ensuring optimal venous health and muscle recovery.

Sanyleg excels in producing medical compression stockings, using extensive experience in the field and specialized machinery programmed to apply exact pressure at specific points. Made from high-quality materials such as nylon, polyester, elastan, cotton or wool, the stockings provide comfort and lasting therapeutic benefits.

Graduated compression, stronger at the ankle and decreasing down the leg, promotes venous return and improves blood flow. Compression is measured in millimetres of mercury (mmHg), ensuring that products meet international standards and customer-specific requirements, adapting to different market needs and maintaining compliance standards.



VARICOSE VEIN PREVENTION AND ELASTIC COMPRESSION



Anatomic heel

All our medical compression stockings have an anatomically design heel produced in machines with reciprocating motionsystem. This design guarantees:

- Perfect fit around the foot thanks to the positioning of the calcaneus in the heel-pocket.
- Accurate graduated compression obtained by the anatomic design.
- High elasticity and comfort around the ankle and lower leg.

COMPETENCIES

Our certifications

ISO 9001 by CERTIQUALITY

ISO 9001 sets out the criteria for a quality management system and is the only standard in the family that can be certified. This standard is based on several quality management principles including a strong customer focus, the motivation and implication of top management, the process approach, and continual improvement. By adhering to ISO 9001, Sanyleg ensures that customers get consistent, good-quality products and services.

UNI EN ISO 9001:2015



SISTEMA DI GESTIONE
QUALITÀ CERTIFICATO

ISO 13485 by CERTIQUALITY

ISO 13485 specifies requirements for a quality management system where an organization needs to demonstrate its ability to provide medical devices and related services that consistently meet customer and applicable regulatory requirements. This certification underscores Sanyleg's commitment to the highest standards in the medical device manufacturing industry.

UNI CEI EN ISO 13485:2016



SISTEMA DI GESTIONE
QUALITÀ CERTIFICATO

Our unwavering commitment to quality, safety and environmental responsibility over the years has been recognized through numerous international certifications. These achievements are a testament to our dedication to maintaining the highest standards in the industry.

ISO 14001 by CERTIQUALITY

ISO 14001 sets out the criteria for an environmental management system and can be certified to. It maps out a framework that a company or organization can follow to set up an effective environmental management system. ISO 14001 helps Sanyleg to improve resource efficiency, reduce waste, and drive down costs. It provides assurance to company management and employees as well as external stakeholders that environmental impact is being measured and improved.

UNI EN ISO 14001:2015



SISTEMA DI GESTIONE
AMBIENTALE CERTIFICATO

Standard 100 by OEKO-TEX

The Standard 100 by OEKO-TEX is a globally uniform testing and certification system for textile products at all stages of production. Products awarded the OEKO-TEX label have been tested for harmful substances and are deemed harmless in human ecological terms. Sanyleg's adherence to OEKO-TEX Standard 100 ensures that its products meet high safety and environmental standards, providing peace of mind to consumers.



GRADUATED COMPRESSION SPORTS SOCKS

Designed to maximize athletic performance with precision-engineered compression.

Our graduated compression socks go beyond just fit; they are designed to maximize athletic performance and meet the needs of even the most demanding athletes. By combining our extensive expertise in medical compression with the latest technologies, we have developed a unique product line that stands out in the market.

Each sock is meticulously manufactured using high-quality fibers and a precise design process, ensuring exceptional performance, durability, and comfort. Sanyleg's commitment to excellence ensures that each pair of socks not only meets but exceeds industry standards, providing the optimal level of support and compression needed for high-level athletic performance.

These socks are specifically engineered to enhance blood circulation, reduce muscle fatigue and accelerate recovery, making them an essential component of any athlete's gear. Whether it's for running, cycling, or any high-intensity sport, they offer unparalleled support and functionality.



**OPTIMIZE PERFORMANCE.
ENHANCE RECOVERY.
TRUST IN EXCELLENCE.**



TECHNICAL FEATURES

GRADUATED DECREASING COMPRESSION

The graduated compression of sports socks promotes venous return and improves blood circulation, reducing muscle fatigue and improving performance during physical activity.

EXTRA SOFT YARN NON-RESTRICTIVE CUFF

The soft, non-restrictive cuff provides optimal comfort, reducing the risk of discomfort or injury during physical activity.

ANTI-SLIP MESH

The computer-designed mesh of the sports sock ensures a secure and comfortable fit, perfectly adhering to the leg without slipping during physical activity.

COMFORTABLE SHAPE

The ergonomically designed shape of the sports sock ensures a comfortable fit around the calf, providing support and stability during physical activity.

REAL ANATOMICAL HEEL

The anatomically shaped heel of the sports sock provides optimal support and a snug fit, enhancing stability and minimizing the risk of blisters or abrasions.



THERMAL EXCHANGE INSOLE

The thermal sole of the sports sock enhances foot ventilation, keeping it cool and dry during physical activity to reduce the risk of excessive sweating and unpleasant odors.

FLAT SEAM TOE

The soft toe with flat seams minimizes the risk of irritation or blisters on the toes during physical activity, ensuring maximum comfort.

BACK OF FOOT PROTECTION

Extra protection on the back of the foot, reduces the risk of abrasions or injuries during physical activity.

HIGH ELASTICITY IN ARCH OF FOOT

High elasticity in the arch of the foot provides additional support and a snug fit under the arch of the foot, improving during physical activity.

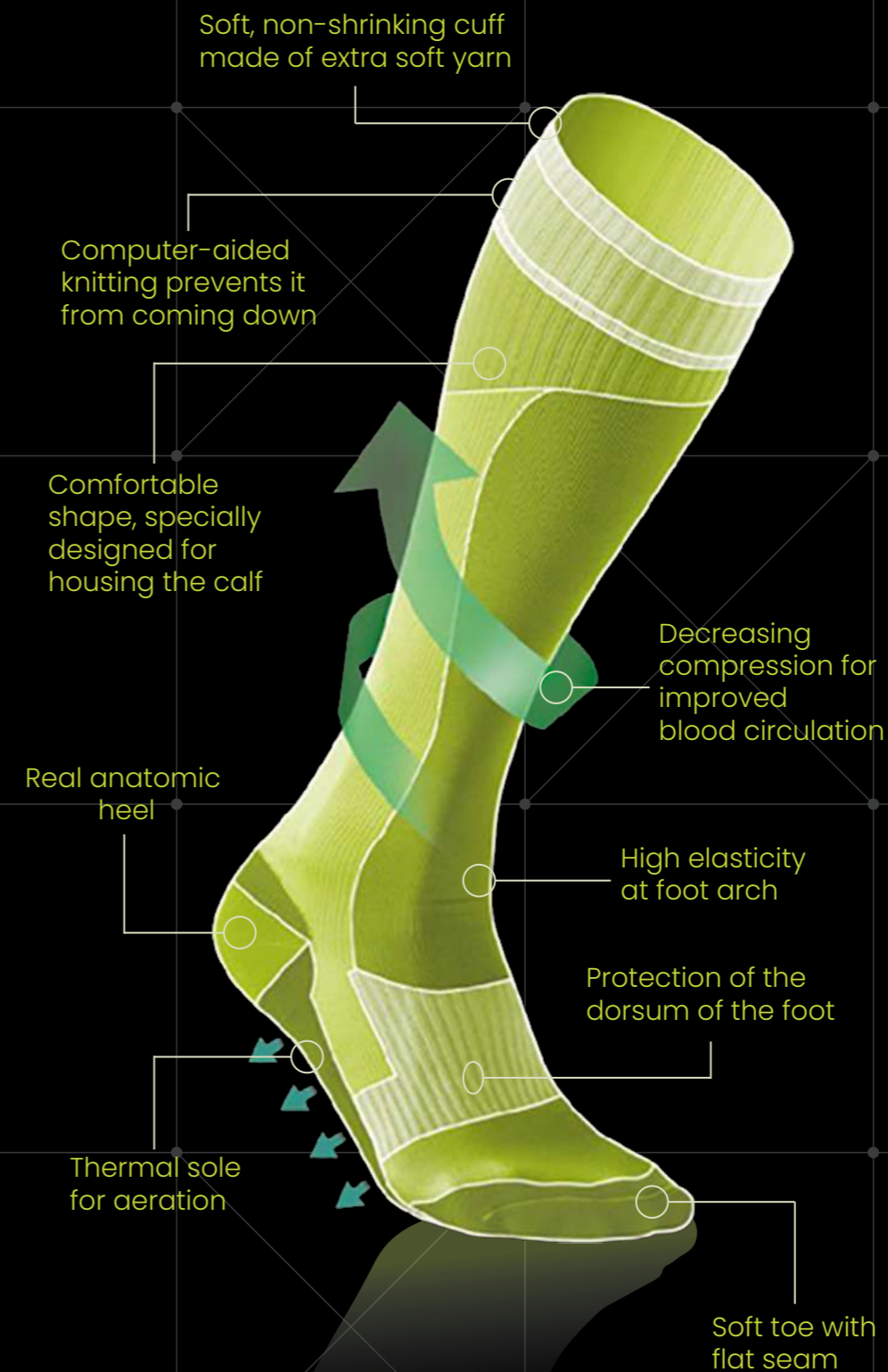
SCIENTIFICALLY PROVEN EFFECTS

Studies show that graduated compression aids recovery and enhances performance by improving circulation and reducing muscle fatigue.

Several independent studies demonstrate that graduated compression has a significant positive effect in conjunction with physical activity. These studies highlight the numerous benefits that athletes can experience when incorporating compression garments into their routines.

One of the key findings is the improvement in recovery post-exercise. Multiple studies have shown that wearing graduated compression socks after running can markedly enhance recovery times, reducing muscle soreness and fatigue. This allows athletes to train more effectively and maintain a consistent performance level without prolonged downtime.

Furthermore, evidence supports that the athletes who wear these socks during their runs often experience better circulation, which enhances oxygen delivery to the muscles and reduces the build-up of lactic acid. This results in improved endurance, reduced muscle oscillation and a more efficient running gait, ultimately contributing to better overall performance.



BEFORE PHYSICAL ACTIVITY

Get a good start with fresh legs. Compression ensures the muscles are oxygenated, and legs are prevented from swelling, creating optimal conditions for high performance, whether in a race or a training session.

DURING PHYSICAL ACTIVITY

Wearing compression socks during physical activity gives support to muscles and reduces the vibrations that cause muscle fatigue. The supportive effect can also prevent shin splints and muscular injuries.

AFTER PHYSICAL ACTIVITY

Compression socks accelerate the recovery process. Increased blood flow effectively removes lactic acid and other toxins from muscles. Wearing compression socks after a race or training session aids muscle recovery in the best possible way.

LAUNCH YOUR OWN LINE



Define the range of products

We have carefully developed product for different sport activities. The socks' materials and functionality have been tested, and you can be certain that they fulfil very high quality demands. You pick the products you want to include in your product range.



Customize the graphic design

Decide on the graphic design for your products, as well as the colours and placement of the logotype and other graphic element.



Product trial

A sample for approval will be produced according to the given specifications.



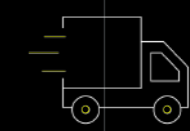
Packaging choice

We offer various packaging options, from classic boxes to practical plastic bags. It will be easy to find the solution that best fits your needs. Provide us with the design you prefer, and we will take care of printing and ordering the packaging material.



Sales support

To facilitate your market introduction, we will provide you with all the necessary sales tools, from technical documentation to key points to communicate the benefits of our products effectively.



Delivery times

Thanks to an efficient forecasting program and our raw material warehouse, we are able to significantly reduce the delivery times of your orders.

We aim to make the process of working with us as smooth and effortless as possible.

The process for starting up you own product line of sport compression socks is outlined below.



TAILOR-MADE & PERSONALIZED GARMENTS FOR EACH CUSTOMERS

TECHNOLOGIES

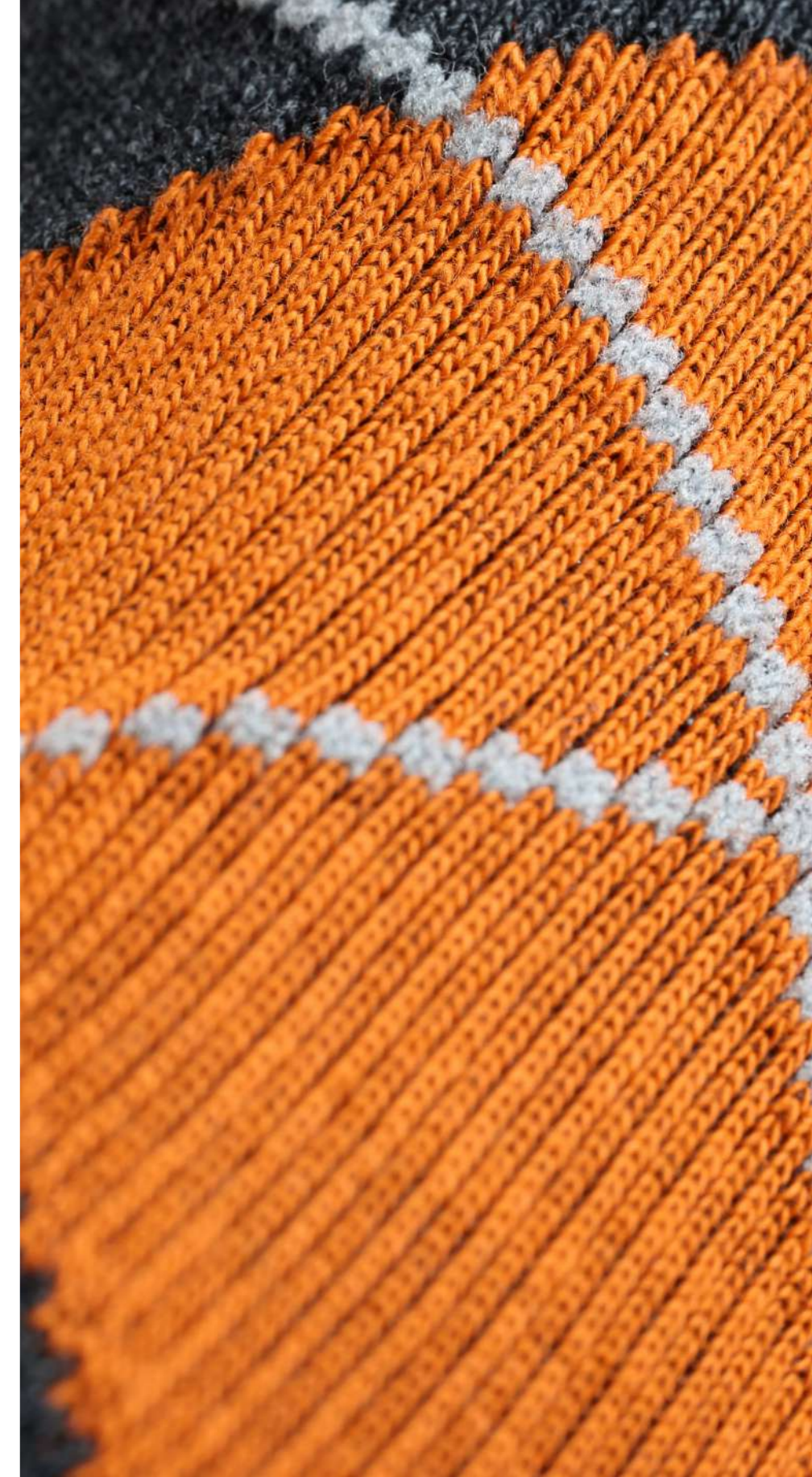
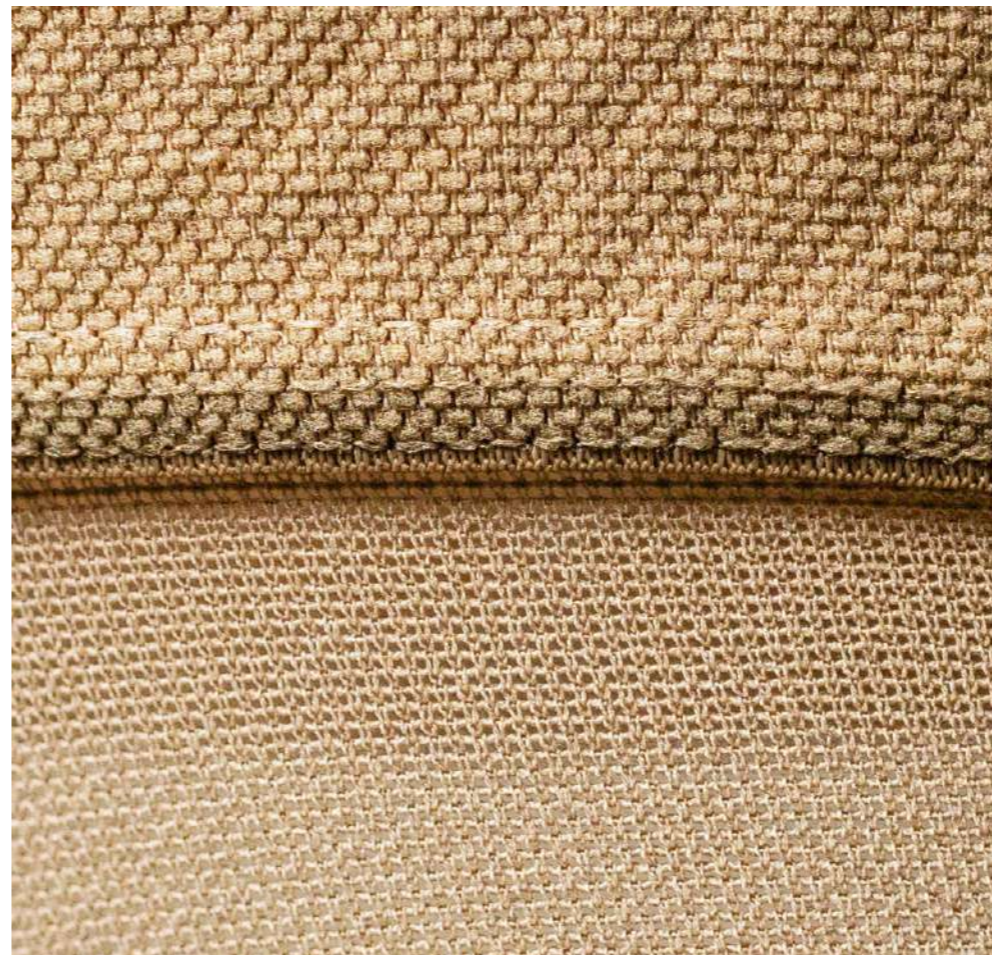
Advanced technologies in medical stockings

Innovative technologies in Sanyleg's graduated compression stockings enhance blood flow, reduce swelling and provide unmatched comfort and durability.

Medical stockings use a number of advanced technologies to ensure comfort, effectiveness and adaptability to patients' needs. These include graduated compression fabrics that improve blood flow and reduce the risk of blood clots and swelling.

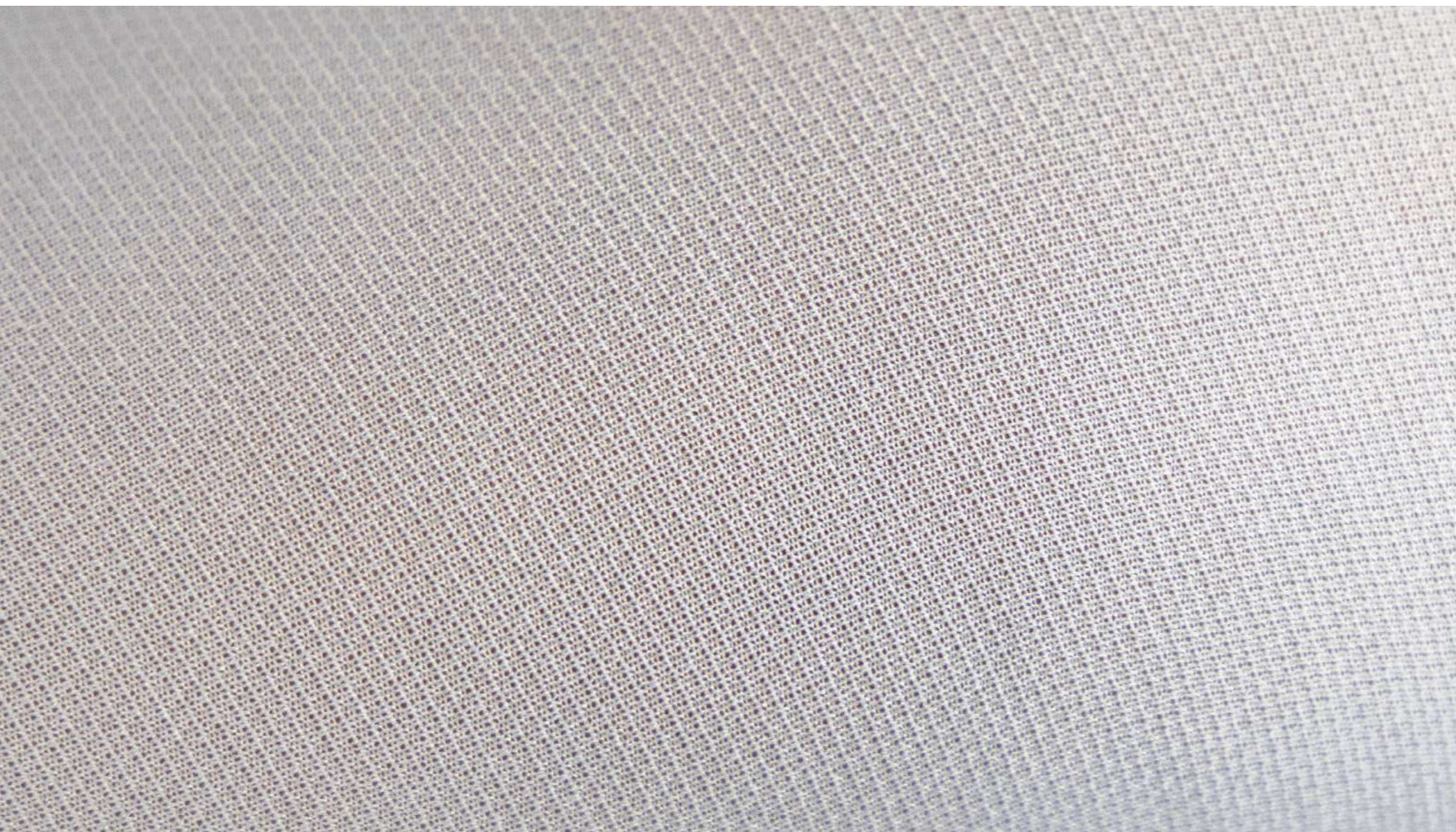
Technical fabrics offer wear resistance and breathability, while circular weaving techniques ensure an even and comfortable fit. The ergonomic design follows the natural shape of the leg, while antimicrobial treatments and odour-resistant properties keep feet cool and dry. Other elements such as temperature control, controlled elasticity and reinforcement zones contribute to the durability and effectiveness of the socks. In addition, colouring and printing technologies allow a wide aesthetic choice without compromising on quality.

Certifications and quality standards ensure effectiveness in the treatment of venous conditions. These continuous innovations constantly improve the quality and performance of medical stockings, offering ever more advanced and comfortable solutions for patients.



TECHNOLOGIES

Anti-embolism



Providing essential protection against **DVT and pulmonary embolism**, anti-embolism stockings ensure **comfort and safety** with gradual compression and breathable fabrics.

Anti-embolism socks are meticulously designed to reduce the risk of deep vein thrombosis (DVT) and pulmonary embolism, both of which are serious complications caused by blood clots in the deep veins. This dedicated line for thromboembolism prophylaxis offers protection before, during and after surgery, as well as in other high-risk situations.

Characterized by gradual compression and breathable fabrics, these socks help prevent blood viscosity increase and reduce the risk of clots. The high elasticity of the yarns ensures an optimal fit and proper compression, providing comfort and protection throughout the period of use. Prescribed by medical professionals, our anti-embolism socks are especially recommended for those who are immobilized for long periods, such as following surgery, actively contributing to preventing blood clots and maintaining vascular health.

HOSPITAL Sanyven

Stockings designed to prevent thromboembolism before, during, and after surgery, featuring highly elastic fabrics and no true heel.

A line of stockings specifically designed to prevent thromboembolism before, during, and after surgery. Featuring decreasing graduated compression, these socks effectively reduce blood viscosity, minimising the risk of thrombus formation. Our meticulous attention to detail ensures a snug fit and optimal graduated compression, achieved through the use of highly elastic fabrics. It is recommended to obtain a medical evaluation and prescription prior to using these products.



Features

- Decreasing compression from the ankle to the thigh.
- Extremely soft and elastic fabric, hypoallergenic (latex free).
- Inspection opening on bottom of the foot.



Indication

- A valid aid in preventing thromboembolisms linked to surgical interventions.
- Treatments associated with post-traumatic therapies.
- Bruises, sprains and hydrostatic edemas.



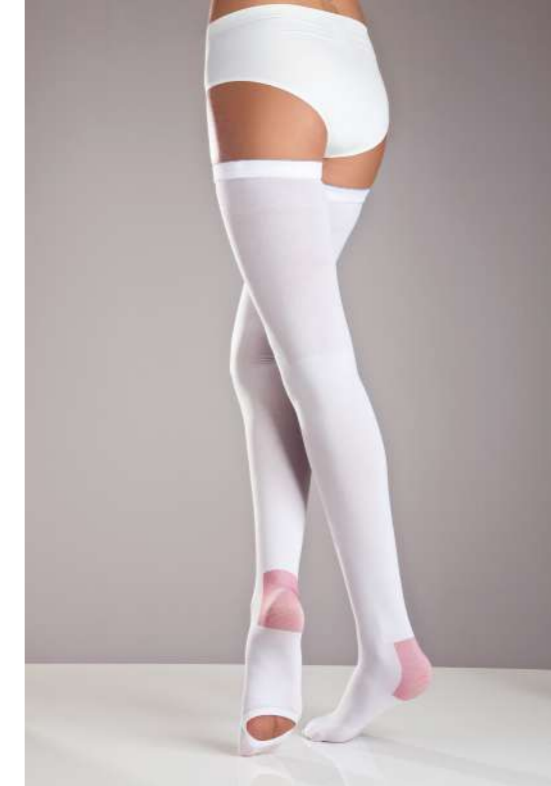
Contraindications

- Localized dermatitis, erythema, necrosis.
- Stripping, pulmonary edema, grafts.
- Vascular disorders of cardiac origin.
- Legs of larger circumference.



Art. H62 - AD mm/Hg 18-20

Antiembolism below knee stocking with inspection hole.
Comp: 82% Polyamide, 18% Elastan



Art. H61 - AG mm/Hg 18-20

Antiembolism thigh length with inspection hole and silicon top.
Comp: 82% Polyamide, 18% Elastan



18 mm/Hg

AD 1 Pair cD cB	 LENGTH 38 - 43 cm	AG 1 Pair cG cD cB	 LENGTH 63-88 cm
---------------------------------	--------------------------	---------------------------------------	------------------------

	Small	Medium	Large	X-Large	XX-Large
CIRCUMFERENCE	cB 18 - 22 cm cD 29 - 35 cm cG 43 - 54 cm	cB 22 - 26 cm cD 34 - 40 cm cG 48 - 60 cm	cB 26 - 29 cm cD 39 - 45 cm cG 54 - 66 cm	cB 29 - 32 cm cD 44 - 51 cm cG 60 - 72 cm	cB 30 - 32 cm cC 44 - 56 cm cG 78 - 98 cm
The color of the visual heel identifies the size of the stocking.					



HOSPITAL Premium line

Stockings with descending graduated compression designed to **prevent thrombus formation before, during, and after surgery.**

A line of stockings dedicated to the prophylaxis of thromboembolism before, during, and after surgery. Featuring decreasing graduated compression, these socks effectively reduce blood viscosity, minimising the risk of thrombus formation. To ensure a good fit and properly graduated compression, we have paid great attention to the high elasticity of the fabrics. It is recommended to obtain a medical evaluation and prescription prior to using these products.



Features

- Decreasing compression from the ankle to the thigh.
- True anatomic heel.
- Extremely soft and elastic fabric, hypoallergenic (latex free).
- Inspection opening on top of the foot.



Indication

- A valid aid in preventing thromboembolisms linked to surgical interventions.
- Treatments associated with post-traumatic therapies.
- Bruises, sprains and hydrostatic edemas.



Contraindications

- Localized dermatitis, erythema, necrosis.
- Stripping, pulmonary edema, grafts.
- Vascular disorders of cardiac origin.
- Legs of larger circumference.



Art. H52 - AD mm/Hg 18-20

Antiembolism below knee stocking with inspection hole.
Comp: 83% Polyamide, 15% Elastan 2% Polypropylene



Art. H51 - AG mm/Hg 18-20

Antiembolism thigh length with inspection hole and silicon top.
Comp: 79% Polyamide, 19% Elastan 2% Polypropylene



Art. H53 - AGT mm/Hg 18-20

Antiembolism full length stocking with inspection hole, adjustable top, ambidextrous.
Comp: 83% Polyamide, 15% Elastan 2% Polypropylene



18-20 mm/Hg

		CIRCUMFERENCE					
		Small	Medium	Large	X-Large	XX-Large	XXX-Large
		cB 18 - 22 cm cD 29 - 35 cm cG 43 - 54 cm	cB 22 - 26 cm cD 34 - 40 cm cG 48 - 60 cm	cB 26 - 29 cm cD 39 - 45 cm cG 54 - 66 cm	cB 29 - 32 cm cD 44 - 51 cm cG 60 - 72 cm	cB 32 - 35 cm cD 50 - 56 cm cG 67 - 80 cm	cB 32 - 35 cm cD 50 - 56 cm cG 80 - 100 cm
AD 1 Pair	Short 33 - 38 cm	H52CS	H52CM	H52CL	H52CXL	-	-
	Normal 38 - 43 cm	H52NS	H52NM	H52NL	H52NXL	H52NXXL	-
	Long 43 - 48 cm	H52LS	H52LM	H52LL	H52LXL	-	-
AG 1 Pair	Short 60 - 70 cm	H51CS	H51CM	H51CL	H51CXL	-	-
	Normal 70 - 80 cm	H51NS	H51NM	H51NL	H51NXL	H51NXXL	H51NXXXL
	Long 80 - 90 cm	H51LS	H51LM	H51LL	H51LXL	-	-
AGT 1 Piece	Short 60 - 70 cm	H53CS	H53CM	H53CL	H53CXL	-	-
	Normal 70 - 80 cm	H53NS	H53NM	H53NL	H53NXL	H53NXXL	-
	Long 80 - 90 cm	H53LS	H53LM	H53LL	H53LXL	-	-
The different color shade of the inspection hole identifies the size of the stocking.		SHORT NORMAL LONG					

Carefully check the measurements of the patient's leg in order to assign the correct size and ensure the best compression efficiency and the best comfort of use.



HOSPITAL

Safe line

Stockings with descending graduated compression designed to prevent thrombus formation before, during, and after surgery.

A line of stockings dedicated to the prophylaxis of thromboembolism before, during, and after surgery. Featuring descending graduated compression, these stockings are an excellent means of preventing increased blood viscosity, which can lead to thrombus formation. To ensure a good fit and properly graduated compression, great attention has been dedicated to the high elasticity of the fabrics. It is recommended to obtain a medical evaluation and prescription prior to using these products.



Features

- Decreasing compression from the ankle to the thigh.
- True anatomic heel.
- Extremely soft and elastic fabric, hypoallergenic (latex free).
- Inspection opening on top of the foot.
- With anti-slip sole



Indication

- A valid aid in preventing thromboembolisms linked to surgical interventions.
- Treatments associated with post-traumatic therapies.
- Bruises, sprains and hydrostatic edemas.



Contraindications

- Localized dermatitis, erythema, necrosis.
- Stripping, pulmonary edema, grafts.
- Vascular disorders of cardiac origin.
- Legs of larger circumference.



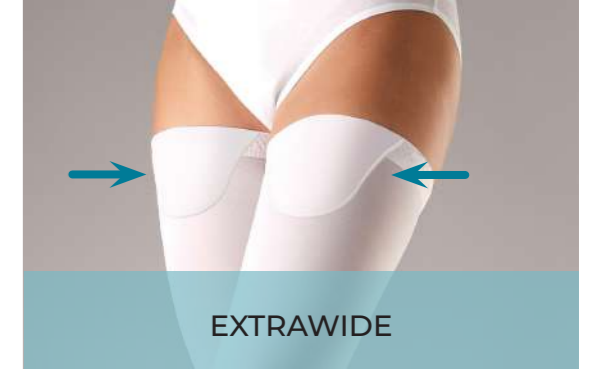
Art. H52 AD-AS mm/Hg 18-20

Antiembolism below knee stocking with inspection hole.
Comp: 83% Polyamide, 15% Elastan 2% Polypropylene



Art. H51 - AG-AS mm/Hg 18-20

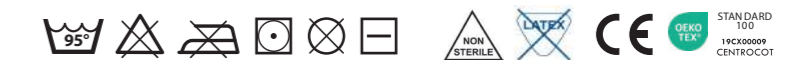
Antiembolism thigh length with inspection hole and silicon top.
Comp: 79% Polyamide, 19% Elastan 2% Polypropylene



		CIRCUMFERENCE						
		Small	Medium	Large	X-Large	XX-Large	XXX-Large	
		cB 18 - 22 cm cD 29 - 35 cm cG 43 - 54 cm	cB 22 - 26 cm cD 34 - 40 cm cG 48 - 60 cm	cB 26 - 29 cm cD 39 - 45 cm cG 54 - 66 cm	cB 29 - 32 cm cD 44 - 51 cm cG 60 - 72 cm	cB 32 - 35 cm cD 50 - 56 cm cG 67 - 80 cm	cB > 35 cm cD > 56 cm cG > 80 cm	
		ExtraWide cG 43 - 64 cm	cG 48 - 70 cm	cG 54 - 76 cm				
AD	1 Pair	Normal	H52 AS NS NORMAL SMALL	H52 AS NM NORMAL MEDIUM	H52 AS NL NORMAL LARGE	H52 AS NXL NORMAL X-LARGE	H52 AS NXXL NORMAL XX-LARGE	-
		Long	H52 AS LS LONG SMALL	H52 AS LM LONG MEDIUM	H52 AS LL LONG LARGE	H52 AS LXL LONG X-LARGE	-	-
AG	1 Pair	Short	H51 AS SS SHORT SMALL	H51 AS SM SHORT MEDIUM	H51 AS SL SHORT LARGE	H51 AS SXL SHORT X-LARGE	H51 AS SXXL SHORT XX-LARGE	-
		Normal	H51 AS NS H51 AS NSXW NORMAL SMALL	H51 AS NM H51 AS NMXW NORMAL MEDIUM	H51 AS NL H51 AS NLXW NORMAL LARGE	H51 AS NXL NORMAL X-LARGE	H51 AS NXXL NORMAL XX-LARGE	H51 AS NXXXL NORMAL XXX-LARGE
		Long	H51 AS LS LONG SMALL	H51 AS LM LONG MEDIUM	H51 AS LL LONG LARGE	H51 AS LXL LONG X-LARGE	H51 AS LXXL LONG XX-LARGE	-

Carefully check the measurements of the patient's leg in order to assign the correct size and ensure the best compression efficiency and the best comfort of use.

Registered Design
 Nr 003501394-0001/0008



HOSPITAL

Post-operative

Stocking for the prophylaxis of thromboembolism with graduated compression to prevent thrombus formation.

A line of stockings dedicated to the prophylaxis of thromboembolism before, during, and after surgery. Thanks to their descending graduated compression, these stockings are an excellent means of preventing increased blood viscosity, which can lead to the formation of thrombus. To guarantee a good fit and properly graduated compression, a great deal of attention has been dedicated to ensuring the high elasticity of the fabrics. It is recommended to obtain a medical evaluation and prescription prior to using these products.



Features

- Decreasing compression from the ankle to the thigh.
- True anatomic heel.
- Extremely soft and elastic fabric, hypoallergenic (latex free).
- Open toe.



Indication

- A valid aid in preventing thromboembolisms linked to surgical interventions.
- Treatments associated with post-traumatic therapies.
- Bruises, sprains and hydrostatic edemas.



Contraindications

- Localized dermatitis, erythema, necrosis.
- Stripping, pulmonary edema, grafts.
- Vascular disorders of cardiac origin.
- Legs of larger circumference.



Art. H55 mm/Hg 23-35

Antiembolism thigh length with open toe and silicon top.
Comp: 65% Polyamide, 35% Elastan



23-35 mm/Hg

		CIRCUMFERENCE					
		Small	Medium	Large	X-Large	XX-Large	XXX-Large
		cB 18 - 22 cm cD 29 - 35 cm cG 43 - 54 cm	cB 22 - 26 cm cD 34 - 40 cm cG 48 - 60 cm	cB 26 - 29 cm cD 39 - 45 cm cG 54 - 66 cm	cB 29 - 32 cm cD 44 - 51 cm cG 60 - 72 cm	cB 32 - 35 cm cD 50 - 56 cm cG 67 - 80 cm	cB 32 - 35 cm cD 50 - 56 cm cG 80 - 100 cm
AG 1 Pair 	LENGTH Normal 70 - 80 cm	H55NS	H55NM	H55NL	H55NXL	H55NXXL	H55NXXXL
	The different color shade of the inspection hole identifies the size of the stocking.	NORMAL					

Carefully check the measurements of the patient's leg in order to assign the correct size and ensure the best compression efficiency and the best comfort of use.

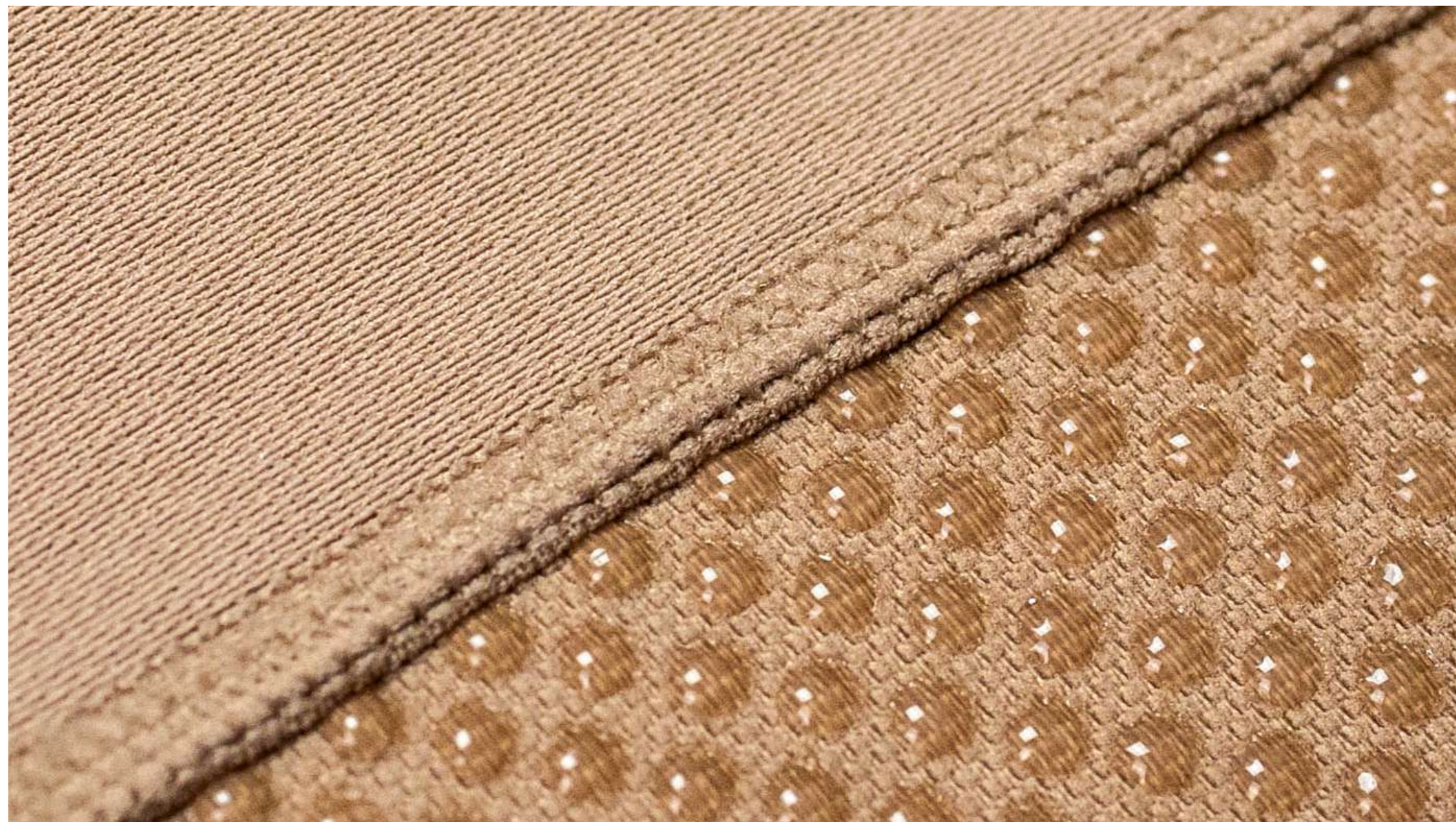
TECHNOLOGIES

Therapeutic weaving

With advanced materials, therapeutic socks offer **comfort and durability** while addressing **venous insufficiency and varicose veins**.

The therapeutic line is specially designed to address a wide range of leg health issues, including venous insufficiency and varicose veins. These socks offer graduated compression to promote blood flow and reduce swelling, making them essential in the treatment and management of circulatory problems. Made with advanced materials, they ensure both comfort and durability.

The special weaving process provides a covering appearance without compromising elasticity, thanks to continuous research in yarns. Available in various lengths, styles, and compression classes, including options with open and closed toes, they offer a customized solution for every need. Some socks even feature inspection points to monitor the skin. Prescribed by specialist doctors, these therapeutic socks are a key reference in the **treatment of significant venous pathologies**, providing lasting support and comfort for leg well-being.



THERAPEUTIC Elastic stockings

Therapeutic elastic stockings are highly indicated for treating serious venous diseases.

These articles are manufactured using a special fabric and processing technique to ensure an opaque appearance. Continuous research has developed a fabric that maintains maximum elasticity while providing an optimal aesthetic design. These articles are highly indicated for treating serious venous diseases. Sanyleg therapeutic stockings are available in Class I and Class II, with open toe and closed toe versions. A medical evaluation and prescription are recommended before use.



Features

- Opaque appearance.
- The fabric that maintains maximum elasticity while ensuring an optimal aesthetic design.
- Available in Class I and Class II.
- Available in both open toe and closed toe versions.



Indication

- These stockings are highly indicated for treating serious venous diseases.
- Indicated for the prevention and treatment of thromboembolism before, during, and after surgery.



Contraindications

- It is recommended to obtain a medical evaluation and prescription prior to using these products, implying that they may not be suitable for everyone without professional medical advice.



Class I - Art. T31

Comp: 73% Polyamide, 27% Elastan

Class II - Art. T41

Comp: 70% Polyamide, 30% Elastan

Open toe knee sock with graduated compression and non-restricting top. Also available with closed toe.



Class I - Art. T32

Comp: 70% Polyamide, 30% Elastan

Class II - Art. T42

Comp: 70% Polyamide, 30% Elastan

Open toe stocking with graduated compression. Also available with closed toe.



Class I - Art. T33

Comp: 73% Polyamide, 27% Elastan

Class II - Art. T43

Comp: 70% Polyamide, 30% Elastan

Open toe tights with graduated compression and highly elastic briefs. Also available with closed toe.



Carefully check the measurements of the patient's leg in order to assign the correct size and ensure the best compression efficiency and the best comfort of use.

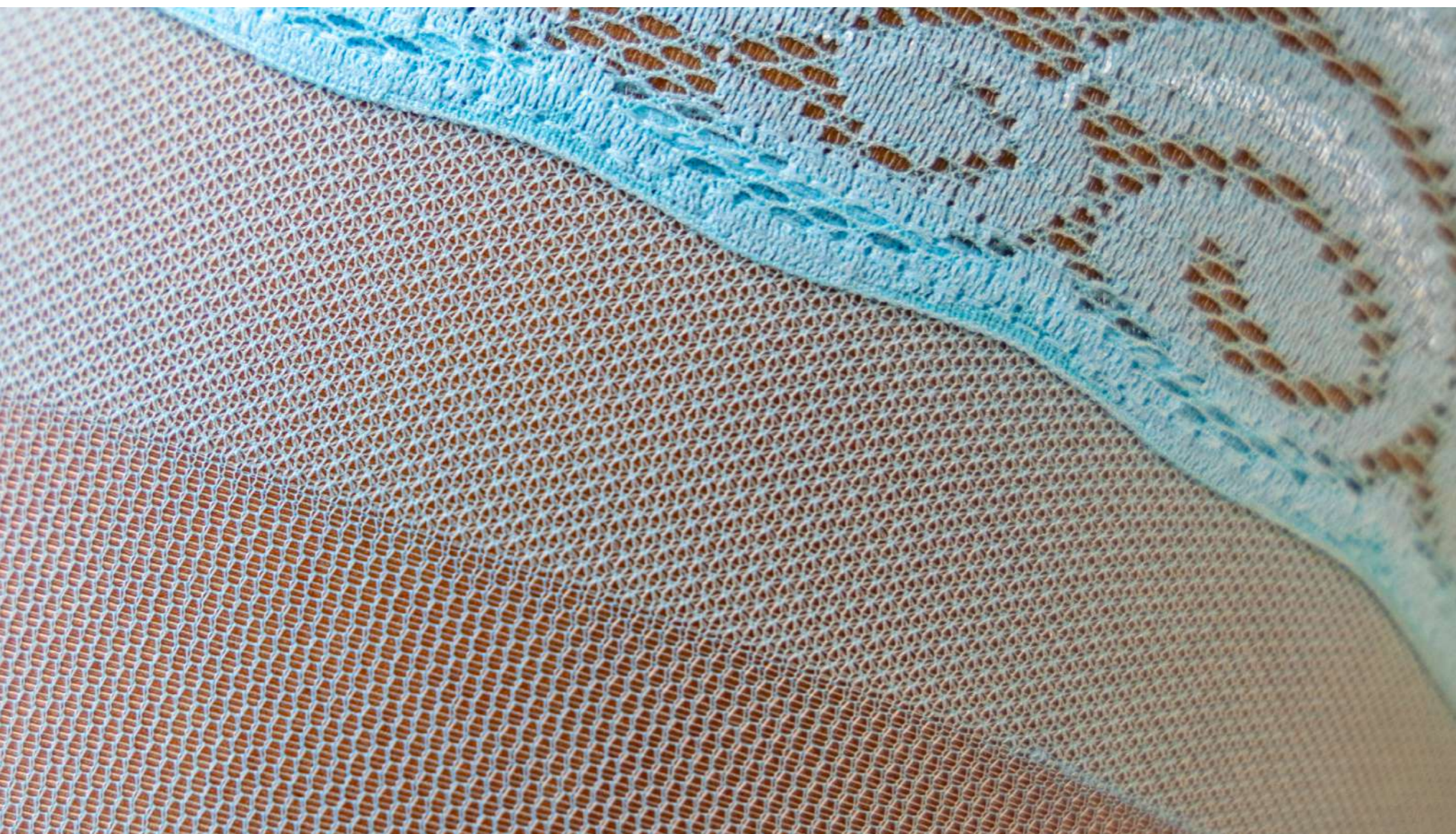
Circumference (cm)		X-Small	Small	Medium	Large	X-Large	XX-Large
		1	2	3	4	5	6
	cB	18 - 20	20 - 22	22 - 25	25 - 28	28 - 32	32 - 35
	cB1	23 - 27	25 - 30	27 - 33	30 - 36	32 - 38	36 - 41
	cC	30 - 36	32 - 40	34 - 44	38 - 48	41 - 51	45 - 54
	cD	26 - 32	29 - 34	31 - 36	33 - 39	37 - 42	40 - 45
	cE	32 - 38	34 - 41	37 - 44	40 - 49	42 - 51	44 - 55
	cF	38 - 50	43 - 54	46 - 59	50 - 64	54 - 69	60 - 74
	cG	38 - 53	43 - 58	46 - 62	50 - 67	54 - 73	60 - 78
	bG	STANDARD	72 - 83				
bD	STANDARD	38 - 44					

Class I - 18-21 mm/Hg
Class II - 23-32 mm/Hg



TECHNOLOGIES

Honeycomb structure



Enhancing blood circulation, increasing comfort, and promoting ventilation, the honeycomb structure ensures dry and irritation-free skin.

The honeycomb structure is a type of fabric processing used in graduated compression socks to improve blood circulation and increase comfort. This particular structure consists of small cells designed to provide homogeneous compression on the surface of the skin, ensuring effective leg support. In addition to promoting circulation, the honeycomb structure also promotes leg ventilation and breathability, helping to keep the skin dry and prevent skin irritation.

The honeycomb structure represents a versatile technology suitable for everyday use, both during work activities and leisure time. It has been specifically designed to meet the needs of a clientele increasingly attentive to leg comfort and health, offering optimal support and a feeling of well-being on every occasion.

TECHNOLOGIES

Plain knit



Breathable, versatile and resistant, the plain knit structure is crafted with soft cotton and enriched with elastic yarns.

Plain knit is a foundational weaving structure in hosiery production, known for its uniform surface without raised patterns or designs. Utilizing various yarns such as nylon or elastan, this knit employs the jersey stitch as the basic unit, ensuring elasticity and adaptability to the leg's shape. Its structure promotes breathability, keeping the skin dry and comfortable, and is appreciated for its versatility, resistance and durability.

PREVENTIVE Sheer line

Designed for dynamic women who need the preventive action of elastic compression while maintaining style.

Knee socks, stockings, and tights designed for dynamic and youthful women who need the preventive action of elastic compression without compromising on style. These articles are dedicated to a clientele increasingly aware of leg comfort and health. Available in four levels of compression, this elegant product line features a true heel, an anti-shrink cuff and extremely soft fabrics.

**Medium Compression Level:
70 den - 10-14 mm/Hg. at the ankle**

Ideal for those who would like to initiate a prevention program, but are mainly interested in the comfort and well-being offered by elastic compression stockings. This article is even available in a honeycomb fabric version (net fabric).

**High Compression Level:
140 den - 15-21 mm/Hg. at the ankle**

Ideal for those experiencing the initial signs of ankle swelling and discomfort. This level of compression is also highly indicated for the early stages of varicose veins. The product's compression level supports and massages the leg, providing effective relief throughout the day. While this product line features an elegant design, particular attention has been given to maximum elasticity, ensured through the use of honeycomb (net) fabric. It is recommended to seek the advice of a physician prior to use.

**Maximum Compression Level:
280 den - mm/Hg. 25-27 at the ankle**

Ideal for those suffering from persistent ankle swelling and discomfort. This level of compression is also highly indicated for the initial formation of varicose veins. The product's compression level continuously supports and massages the leg, thus providing effective relief throughout the day. This article is produced exclusively in honeycomb fabric (net fabric). It is recommended to seek the advice of a physician prior to use.

Knee-Highs



Art. B11 - 70 den - mm/Hg 10-14

Knee-high with medium graduated compression, comfort top, honey comb mesh.
Sizes: S/M, L/XL
Comp. 85% Polyamide, 15% Elastan

MEDIUM

Art. P21 - 140 den - mm/Hg 15-21

Knee-high with a strong graduated compression, comfort top, honey comb mesh.
Sizes: S/M, L/XL
Comp. 79% Polyamide 21% Elastan

STRONG

Art. M31 - 280 den - mm/Hg 25-27

Knee-high with extra strong graduated compression, comfort top, honey comb mesh.
Sizes: S/M, L/XL
Comp. 77% Polyamide, 23% Elastan

EXTRA STRONG



Shoe size	Small - Medium	Large - X-Large
European	35 - 38	39 - 42
US - Women	6½ - 8	8 - 10





Stay Ups

Art. B13 - 70 den - mm/Hg 10-14

Stay up with a light graduated compression, with silicon lace top, honey comb mesh.

Sizes: S, M, L, XL

Comp. 84% Polyamide, 16% Elastan

MEDIUM

Art. P23 - 140 den - mm/Hg 15-21

Stay up with a strong graduated compression, with silicon lace top, honey comb mesh.

Sizes: S, M, L, XL

Comp. 79% Polyamide 21% Elastan

STRONG

Art. M33 - 280 den - mm/Hg 25-27

Stay up with an extra strong graduated compression, with silicon lace top, honey comb mesh.

Sizes: S, M, L, XL

Comp. 77% Polyamide, 23% Elastan

EXTRA STRONG



Pantyhoses

Art. B14 - 70 den - mm/Hg 10-14

Pantyhose with a medium graduated compression, reinforced body, honey comb mesh.

Sizes: S, M, L, XL, XXL

Comp. 84% Polyamide, 16% Elastan

MEDIUM

Art. P24 - 140 den - mm/Hg 15-21

Pantyhose with a strong graduated compression, reinforced body, honey comb mesh.

Sizes: S, M, L, XL, XXL

Comp. 79% Polyamide 21% Elastan

STRONG

Art. M34 - 280 den - mm/Hg 25-27

Pantyhose with an extra strong graduated compression, with reinforced body, honey

Sizes: S, M, L, XL, XXL

Comp. 77% Polyamide, 23% Elastan

EXTRA STRONG



		WEIGHT																	
		lbs	88	93,5	99	105	110	116	121	127	132	138	143	149	154	160	165	171	177
		kg	40	42,5	45	47,5	50	52,5	55	57,5	60	62,5	65	67,5	70	72,5	75	78	85
HEIGHT	4' 11"	150 cm																	
	5' 00"	152,5 cm			S														
	5' 1"	155 cm			S														
	5' 2"	157,5 cm					M												
	5' 3"	160 cm					M												
	5' 4"	162,5 cm							L										
	5' 5"	165 cm								L									
	5' 6"	167,5 cm																	
	5' 7"	170 cm																	
	5' 8"	172,5 cm																	
	5' 9"	175 cm																	
	5' 10"	178 cm																	
5' 11"	180,5 cm																		



		WEIGHT																	
		lbs	88	93,5	99	105	110	116	121	127	132	138	143	149	154	160	165	171	177
		kg	40	42,5	45	47,5	50	52,5	55	57,5	60	62,5	65	67,5	70	72,5	75	78	85
HEIGHT	4' 11"	150 cm																	
	5' 00"	152,5 cm			S														
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	5' 5"	165 cm																	
	5' 6"	167,5 cm																	
	5' 7"	170 cm																	
	5' 8"	172,5 cm																	
	5' 9"	175 cm																	
	5' 10"	178 cm																	
5' 11"	180,5 cm																		



PREVENTIVE Cotton line

Knee socks made from soft cotton combined with elastic fibers to provide proper graduated compression, designed for maximum daily wellness.

Knee socks made from soft cotton combined with elastic fibers to provide proper graduated compression. The company's extensive experience in stockings and tights has been expertly applied to create this range of unisex socks in soft cotton, designed for maximum daily wellness. These versatile and comfortable socks are available in four solid color variants. Special attention has been dedicated to the development of this cotton product line to ensure maximum fiber quality, along with an extremely soft, elastic cuff that offers high levels of expandability, ensuring comfort and wellness throughout the day. This product line also offers four different compression levels.

Light Compression Level

6-10 mm/Hg. at the ankle. For daily wellness and comfort.

Medium Compression Level

14-16 mm/Hg. at the ankle. To help prevent discomfort and heaviness in the legs.

High Compression Level

15-21 mm/Hg. at the ankle. To help prevent the onset of venous disease.

Maximum Compression Level

25-27 mm/Hg. at the ankle. For use as a valid aid in the treatment of vascular diseases.



Unisex Cotton Socks

Art. C02 - mm/Hg 6-10

Cotton knee-high with a light graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 58% Cotton, 38% Polyamid, 4% Elastan

LIGHT

Art. B12 - mm/Hg 14-16

Cotton knee-high with a medium graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 67% Cotton, 26% Poliyamide, 7% Elastan

MEDIUM

Art. P22 - mm/Hg 15-21

Cotton Knee-high with a strong graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 63% Cotton, 27% Polyamide, 10% Elastan

STRONG

Art. M32 - mm/Hg 25-27

Cotton Knee-high with extra strong graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 61% Cotton, 24% Polyamide, 15% Elastan

EXTRA STRONG

Shoe size	Small	Medium	Large	X-Large	XX-Large
European	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
US - Men	5 - 6½	6½ - 8	8 - 9½	9½ - 11	11 - 12½
US - Women	6½ - 8	8 - 10	10 & over	-	-

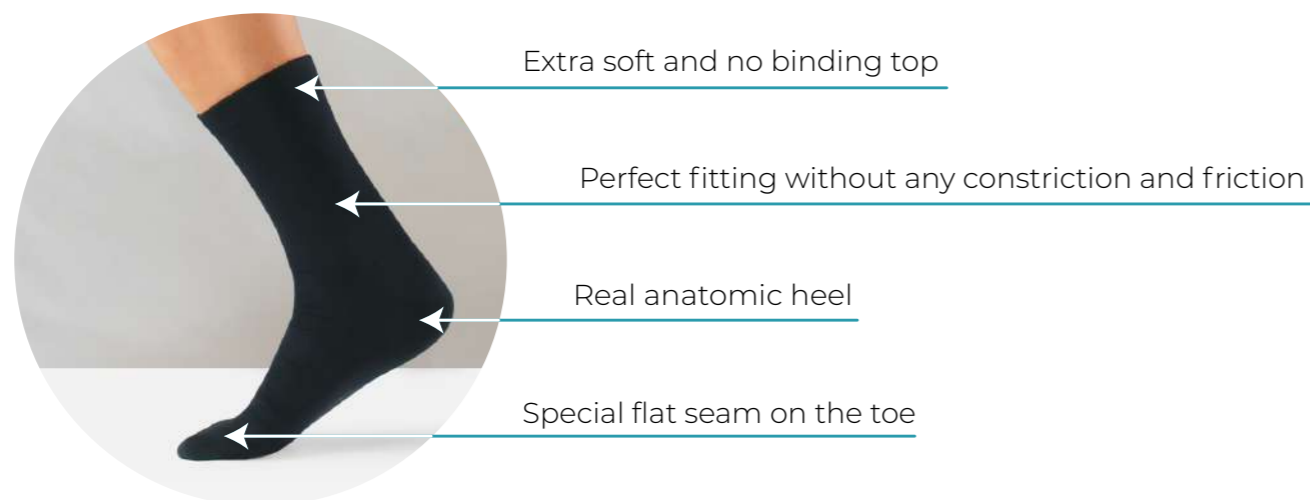


SENSITIVE Diabetic

Non-compression socks designed for sensitive feet, offering maximum comfort and a perfect fit for everyday wellness.

Sanyleg's experience in the field of medical stockings has allowed it to develop a type of sock that offers maximum comfort and is highly indicated for those who suffer from sensitive feet as a result of certain conditions, such as diabetes and arthritis.

The non-compression socks with anti-shrinkage cuff do not compress or block circulation and have a flat seam to prevent rubbing or friction. Thanks to our special processing techniques, these socks are capable of providing a perfect fit without sliding down, thus avoiding any unwanted creases and wrinkles. These socks are also suitable for those who do not suffer from any particular ailment, but simply want to enjoy the comfort of healthy feet.



Art. D61 - mm/Hg 6-10

Short sock without compression, non-marking top with reinforcement in the most sensitive areas and flat toe stitching.

Sizes: S, M, L, XL, XXL

Comp. 80% Cotton, 15% Polyamide, 5% Elastan



Shoe size	Small	Medium	Large	X-Large	XX-Large
European	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
US - Men	5 - 6½	6½ - 8	8 - 9½	9½ - 11	11 - 12½
US - Women	6½ - 8	8 - 10	10 & over	-	-



TECHNOLOGIES

Ribbed knit pattern



With **comfort** and **breathability**, the ribbed knit pattern can be elegant and offer **customizable** designs for a unique touch.

The ribbed pattern, a hallmark of Sanyleg's preventive line, combines **comfort, breathability and functionality**. This versatile pattern is available in a **variety of styles**, enhancing each product's aesthetic appeal.

What sets this technology apart is its **complete customization capability**, allowing for a wide range of unique and tailor-made designs. Whether opting for classic or contemporary styles, the ribbed knit pattern ensures each garment is **distinctive**. This innovative approach not only maintains the **comfort and breathability** characteristic of the preventive line, but turns each garment into a unique item with **graduated compression**.



PREVENTIVE Pattern line

The pattern line offers **comfort, breathability, and full customization**, allowing each garment to stand out in the field of graduated compression.

The pattern line, inspired by our preventive line, offers the same comfort and breathability while adding a touch of elegance and functionality.

Available in various styles, this versatile ribbing enhances each product. What truly sets this technology apart is its full customization potential.

Whether opting for a classic or a bold, contemporary design, the ribbed knit allows each garment to be uniquely tailored, making it stand out in the field of graduated compression.

Light Compression Level

6-10 mm/Hg. at the ankle. For daily wellness and comfort.

Medium Compression Level

14-16 mm/Hg. at the ankle. To help prevent discomfort and heaviness in the legs.

High Compression Level

15-21 mm/Hg. at the ankle. To help prevent the onset of venous disease.

Maximum Compression Level

25-27 mm/Hg. at the ankle. For use as a valid aid in the treatment of vascular diseases.



Preventive Knee-High Sock

Cotton, nylon and elastan graduated compression knee-high sock with extra soft anti-restriction cuff. Available in four compression levels.

SUSTAINABILITY

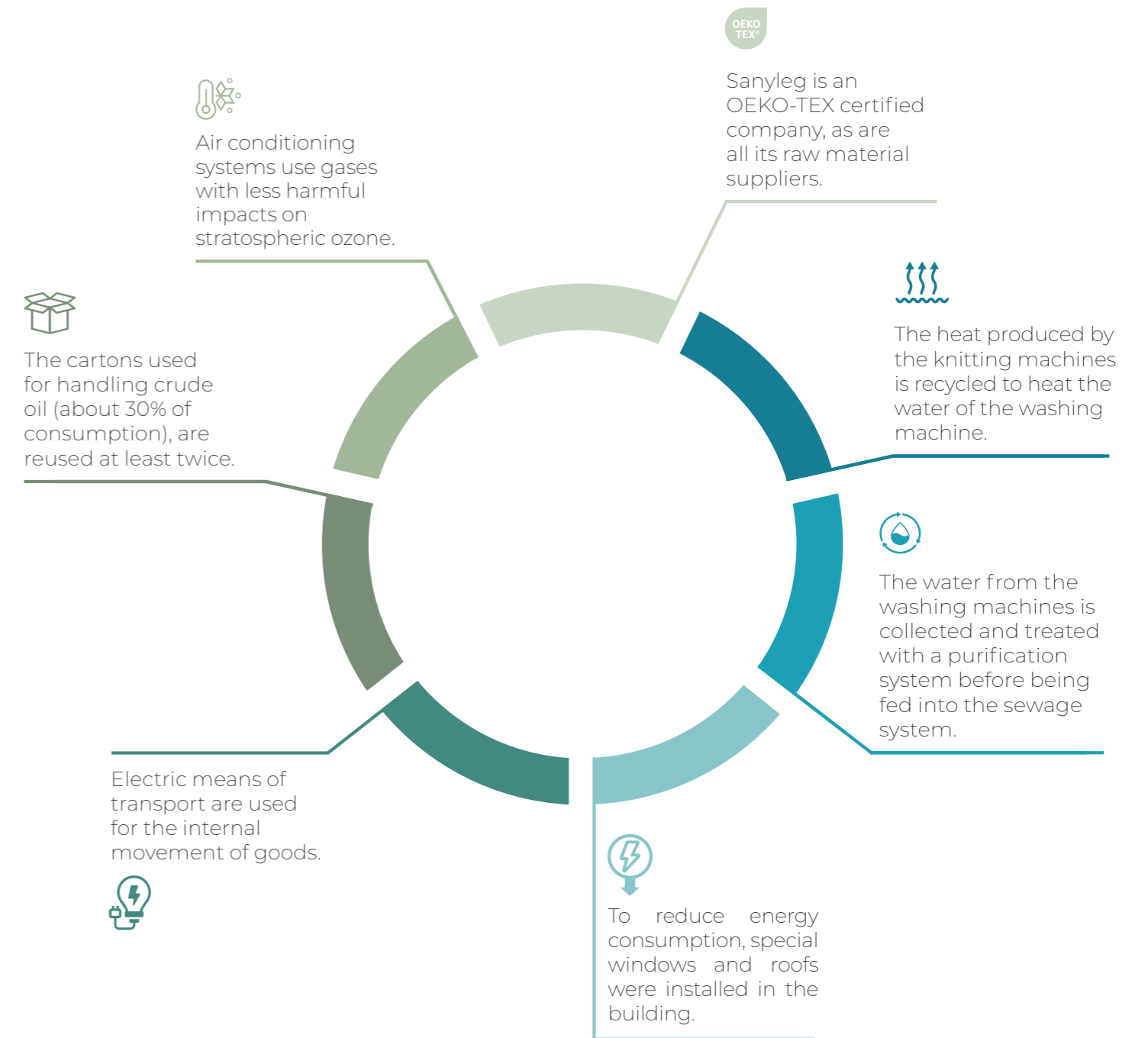
Social and environmental commitment

Constantly improving the lives of employees, customers and the surrounding environment is a fundamental goal deeply rooted in Sanyleg's culture and sustainable growth path.

Sanyleg is dedicated to responsible growth, implementing various sustainable actions aimed at continuous improvement. The company's approach encompasses not only the well-being of its employees and customers but also the health of the environment. By prioritizing eco-friendly practices, we continuously strive to make a positive impact. This dedication is a core value that guides our business strategies and decision-making processes, ensuring responsible and sustainable growth.



SANYLEG'S ONGOING COMMITMENT TO RESPONSIBLE GROWTH



SUSTAINABILITY

Our first Sustainability Report

Sanyleg's first Sustainability Report transparently showcases its commitment to reducing environmental impact, enhancing employee well-being, and promoting ethical governance.

Sustainability is a very broad and evolving concept. It addresses aspects of social, environmental and governance impacts of the company, without neglecting in its evaluations also the economic ones, which are essential to ensure business continuity. Going beyond the minimum required by the laws and regulations to which Sanyleg is implicitly subject, is fundamental to emerge as a proactive player for sustainable development.

The redaction of our first Sustainability Report allowed us to measure and communicate to our stakeholders the impact and continuous improvement activated within the company. The report highlights our dedication to integrating sustainability into every facet of our operations. By setting clear objectives and tracking progress, the company not only ensures compliance but also aspires to exceed industry standards, fostering a business model that balances economic success with social responsibility and environmental stewardship.

At Sanyleg, the constant improvement of the lives of our employees, our customers and our surroundings is a fundamental goal, deeply rooted in our culture and evolutionary journey. This commitment is concretely translated through the following goals:



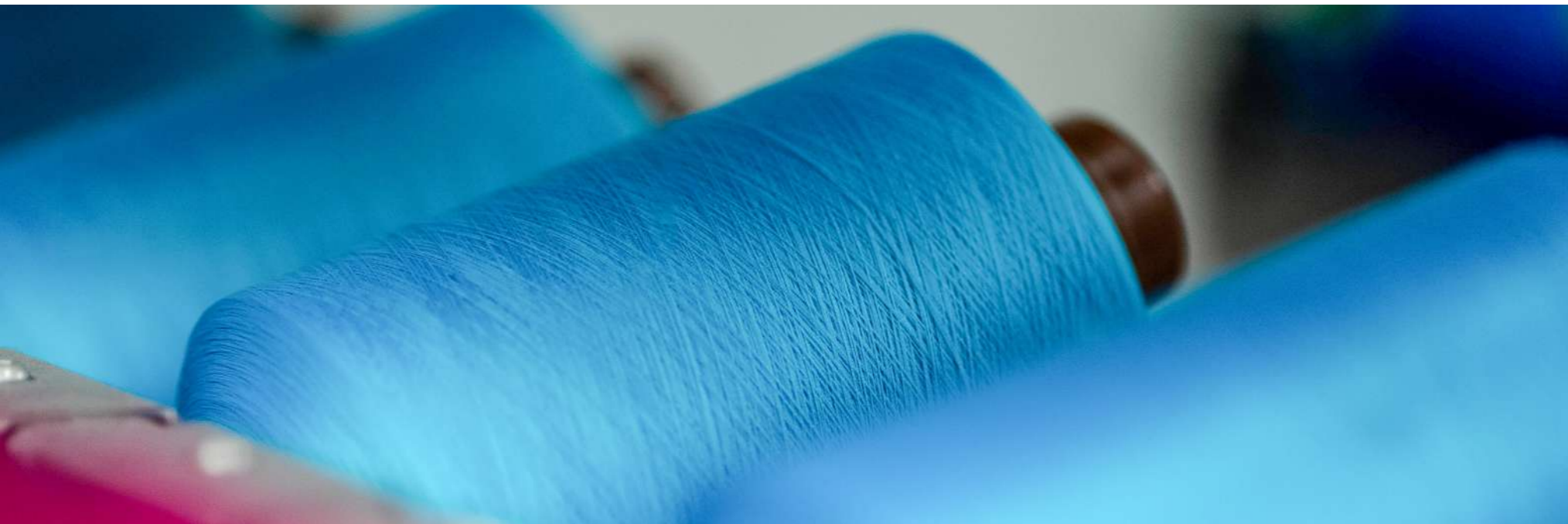
CODE OF ETHICS

Sanyleg's ethical objectives

Through the Code of Ethics, Sanyleg aims to spread the company's core values and fundamental principles that guide its organization.

We recognize that adhering strictly to the rules of our Code of Ethics is necessary to promote the interests and rights of their customers, employees and suppliers. Furthermore, we recognise that the effectiveness and harmony of the organisation depends primarily on the quality, commitment and responsibility of the people involved.

We reject any business practice contrary to the principles and rules outlined within his Code of Ethics.



THE MAIN ETHICAL GOALS ARE AIMED AT

Towards **Sanyleg**

For financial solidity backed by good profitability, which makes the company capable, within its own means, of creating innovation and development, supporting the realisation and growth of new projects, and which enables it to cope with changes and new market requirements.

Towards the **Customer**

For the satisfaction of the customer's requirements, who can always count on a service of excellence, with the possibility of customising the product. But also to take all aspects of the business to the highest level, continuously improving quality, productivity and service, and to ensure supplies meet agreed quality standards.

Towards **Employees**

To maintain high standards of health and safety in the workplace at all times and to incentivise the experience, excellence, skills and inventiveness of all employees, in order to improve the company's operational and commercial results, as well as to guarantee a fair level of remuneration in line with the national or local reference context.

Towards **Technological Development**

To continuously promote research and development projects in order to support innovation and improve the company's competitiveness within a dynamic sector.

Towards the **Environment**

In preventing or minimising the negative impact on the environment of the activity and the products manufactured, implementing all necessary actions to protect it. Engaging in waste reduction, in a more conscious use of energy and non-renewable raw materials. Adapt to and comply with the standards required by legislation, promoting all activities aimed at achieving compatibility between environmental protection and the production process.

SANYLEG⁺

PASSION FOR COMPRESSION

Sanyleg SRL a socio unico

Via Albania, 1/3, 46042 Castel Goffredo (MN)

Tel. +39 0376729582

E-mail: sanyleg@sanyleg.com

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