

YOUR BRAND, OUR EXPERIENCE

Private label and OEM service Made in Italy

Founded in 1993 from the entrepreneurial vision of Alberto Ghelfi, Sanyleg has consistently upheld its commitment to quality and innovation in the medical and sports compression hosiery market. Despite personal challenges, Ghelfi's tenacious leadership has guided the company to its current success.

Operating from a 5,000-square-meter facility in Castel Goffredo, with around 170 knitting machines running 24/5, we ensure flexibility, short lead times, and optimal yarn preservation through precise environmental controls. A well-organized warehouse and inventory system guarantee prompt product availability, meeting customer needs swiftly and reliably.

Beyond production, Sanyleg's Private Label and OEM services are designed to help brands shape their identity. The 100% Made in Italy process, backed by premium materials from Italy, Germany, and Switzerland, ensures high-performance products. Focused on sustainability and innovation, exceptional service and customer satisfaction are provided at every stage, from design to delivery.

Your benefits

Partnering with Sanyleg means access to a range of services designed to offer flexibility, quality and customisation. From research and development to logistics and customised packaging, every step of the process is designed to optimise efficiency and guarantee excellent products. Each area of expertise contributes to enhancing the brand, ensuring tailor-made solutions and production that fully reflects customers' needs and expectations.

SHIPPING & LOGISTICS

We manage shipping and logistics efficiently and customized to customer needs to ensure timely and reliable delivery of products worldwide.



sam of production area

circular knitting machines

over



countries in the world

export in over

production capacity

pairs of medical stockings per day



PRODUCTION

The heart of our service is the production process, which takes place in a single location in Italy, followed with precision and care by experienced mechanics.



QUALITY YARNS

We use high-quality yarns from selected suppliers to ensure excellent and durable performance. We promote the use of natural varns or from the reuse of waste material





CUSTOM PACKAGING

We provide custom packaging design and manufacturing for a professional brand impression, ensuring each product is meticulously packaged and ready for sale upon delivery.

ANGEU FEHNULUGIES Innovative solutions for a variety of needs

Sanyleg's medical stockings incorporate advanced technologies to ensure comfort, effectiveness, and adaptability to meet clients' needs. Graduated compression fabrics enhance blood circulation, reducing the risk of swelling and blood clots.

Durable, breathable technical fabrics are paired with circular weaving techniques for a uniform, comfortable fit. The ergonomic design follows the natural shape of the leg, while antimicrobial and odor-resistant treatments keep feet cool and dry. Additional features like temperature regulation, controlled elasticity, and reinforced zones boost durability and performance.

Innovative coloring and printing technologies offer a wide range of aesthetic options without compromising quality. Adhering to strict certifications and quality standards, the stockings provide effective support for venous conditions, continually evolving to offer advanced and comfortable solutions.

Honeycomb structure



The honeycomb structure enhances circulation and ensures maximum comfort. Composed of small, uniform cells, it delivers even compression while promoting ventilation and breathability to keep skin dry and irritation-free. Designed for both work and leisure, this versatile technology offers optimal leg support for those who prioritise leg health and daily well-being.

Stockings available in: BELOW KNEE LENGTH - THIGH LENGTH - FULL LENGTH

Therapeutic weaving



Plain knit



Stockings available in: BELOW KNEE LENGTH - THIGH I FNGTH - FULL I FNGTH

Anti-embolism



Anti-embolism socks are designed to reduce the risk of deep vein thrombosis (DVT) and pulmonary embolism, caused by blood clots in the deep veins.

Characterized by gradual compression, breathable fabrics, and adequate length, they offer comfort and protection. Prescribed by medical professionals, they are especially recommended for those who are immobilized for long periods, following surgery, to prevent blood clots.

Stockings available in: BELOW KNEE LENGTH - THIGH I ENGTH - FULL I ENGTH

Ribbed knit pattern



The ribbed pattern, appropriate in the preventive line, maintains its signature comfort and breathability. This versatile ribbing adds elegance and functionality, available in a variety of styles. What really sets this technology apart is its potential for customization, allowing a wide range of designs, from classic to modern, giving each product a unique, personalized look.

Stockings available in: ANKLE LENGTH - CREW LENGTH -**BELOW KNEE LENGTH**

The therapeutic technology is designed to address various leg health issues, such as venous insufficiency and varicose veins. Featuring graduated compression, they enhance blood flow and reduce swelling, ensuring comfort and durability.

Often requiring a medical prescription, these technology is essential in managing circulatory problems, providing crucial support and comfort for leg health.

Stockings available in: BELOW KNEE LENGTH - THIGH LENGTH - FULL LENGTH

Plain knit is a popular weaving technique in hosiery, known for its uniform, pattern-free surface. Crafted from varns like cotton, nylon, and elastan, it uses the jersey stitch for elasticity and a snug fit to the leg. This structure enhances breathability, keeping the skin dry and comfortable. Its plain, simple design makes it versatile for a variety of hosiery styles, offering both durability and resistance. Plain knit is a preferred choice for many types of style.

Sport line

What we excel in



Sanyleg's graduated compression socks boost athletic performance by improving circulation, reducing muscle fatigue, and speeding up recovery. They provide superior support and comfort for high-intensity sports.

Tailor-made & personalized garments for each customers

Custom sports socks are created tailored to clients' specific needs, offering a range of tested, highperformance products. Clients can customize the design, colors, and logo, approve a sample before production, and select from various packaging options. Sales support is provided with documentation and promotional materials, ensuring fast delivery times through efficient planning and a well-stocked warehouse.

SCIENTIFICALLY PROVEN EFFECTS

Studies show that graduated compression aids recovery and enhances performance by improving circulation and reducing muscle fatigue.

Before physical activity

Get a good start with fresh legs. Compression ensures the muscles are oxygenated, and legs are prevented form swelling, creating optimal conditions for high performance, whether in a race or a training session.

During physical activity

Wearing compression socks during physical activity gives support to muscles and reduces the vibrations that cause muscle fatique. The supportive effect can also prevent shin splints and muscular injuries.

After physical activity

Compression socks accelerate the recovery process. Increased blood flow effectively removes lactic acid and other toxins from muscles. Wearing compression socks after a race or training session aids muscle recovery in the best possible way.











VARICOSE VEIN PROTECTION AND ELASTIC COMPRESSION

40% Minimum thight compression

70% Medium calf compression

100% Maximum ankle compression



THERMOREGULATING

ELASTIC

GRADUATED COMPRESSION

LIGHTWEIGHT

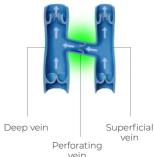
INSULATING

Sanyleg excels in the production of medical compression socks, leveraging its extensive experience in the field. Each product is meticulously designed to prevent and treat venous diseases by ensuring precise graduated compression through the use of highly elastic yarns and specialized machinery. Utilizing medical compression technology, which applies elastic pressure to the legs or other body areas, these socks improve circulation, reduce swelling, and support muscle recovery. Made with premium materials such as nylon, polyester, elastan, cotton, or wool, they provide both comfort and long-lasting therapeutic benefits.

Our compression socks are available in two compression classes: Class I (18-21 mm/Hg) for mild compression and Class II (23-32 mm/Hg) for moderate compression. These different levels allow for tailored treatment based on individual medical needs, offering effective support for various venous conditions.

Additionally, production complies with various international standards, allowing flexibility to meet specific market needs while ensuring the highest levels of quality and conformity. Personalized service is offered, tailored to fulfill customers' specific requirements.

HFAITHY VFIN



VARICOSE VEIN



The blood flows back. thus increasing the pressure inside the vein itself: this dilation results in varicose veins

Insufficient closure of the venous valve



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EXCELLENCE MADE IN ITALY

UNI EN ISO 9001:2015



SISTEMA DI GESTIONE QUALITÀ CERTIFICATO UNI CEI EN ISO 13485:2016



SISTEMA DI GESTIONE QUALITÀ CERTIFICATO UNI EN ISO 14001:2015



SISTEMA DI GESTIONE AMBIENTALE CERTIFICATO